



PARTS

- A - Flat Washer — Stainless steel
- B - Shaft Key — Stainless steel
- C - Lock Washer — Stainless steel
- D - Hex Head Bolt, R.H. Thread — Stainless steel
- E - $\frac{1}{8}$ " Minimum Gap — Between end of shaft and washer
- F - Flat Washer — Stainless steel
- G - Shaft Turndown — $\frac{1}{8}$ " on shaft diameter through $\frac{3}{4}$ "; $\frac{1}{4}$ " on shaft diameter 1" and larger.

ASSEMBLY

1. 10 ga. stainless steel washer (A) must be placed on shaft.
2. Insert key in keyway.
3. Align keyway in impeller hub with key on shaft and push impeller onto shaft.
4. Place second stainless steel 10 ga. washer on shaft. Must have $\frac{1}{8}$ " minimum gap. If gap is less than $\frac{1}{8}$ ", add a second washer (A).
5. Place stainless steel lock washer (C) on hex head. Bolt and tighten securely.
6. Rotate impeller by hand to check tip clearance of impeller blades to fan housing.