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**Aerovent Guide Specification  
Tubeaxial HVAC Fans: Model ATA, Direct Drive**

Aerovent Model ATA Series, Adjustable Pitch Airfoil Fans, allow for efficient operation at any point on the fan curve, while affording the ability to rebalance the fan delivery and maintain efficient operation by manually adjusting the pitch of the fan blades while the unit is not running. Model ATA fans offer superior air and sound performance and the AMCA certified rating seal for air and sound.

Model ATA is available in direct driven configurations. Model ATA fans mount both vertically and horizontally, allowing for numerous applications with multiple mounting arrangements.

**Application**

The ATA Adjustable Pitch Airfoil Axial Fan is designed for clean, dry HVAC airstreams. Standard fan configuration is suitable for a maximum temperature of 200°F (93 deg. C).

Sizes (impeller diameters): 14 to 49 inches (356 mm to 1,245 mm)

Airflow: Up to 75,600 CFM (128,443 m3/hour)

Static Pressure: Up to 4.5 inches wg (1,118 Pa)

Aerovent is a leading designer and manufacturer of high quality industrial air moving equipment. Aerovent has extensive industry experience and years of active research, offering customers flexibility in fan design and construction along with superior service and state-of-the-art technology. With an unmatched variety of axial impellers and centrifugal fan wheels, every fan is built to the customer’s specific needs. This comprehensive selection of products and materials makes Aerovent the ideal choice for a diverse range of industry applications, including: Pulp & Paper, Automotive, Metal & Minerals, Mining, Power Generation, Agricultural, Marine and Water Treatment.

Aerovent occupies over 1,000,000 sq. ft. of manufacturing space in the U.S. Headquarters are located in Minneapolis, Minnesota, which houses the management, sales and marketing, accounting, human resources, material management, engineering personnel, as well as a state-of-the-art AMCA accredited testing lab.

We recommend you consult with your Aerovent Sales Representative, who can be contacted through: Aerovent, Minneapolis MN; (763) 551-7500; email: [aerovent\_sales@aerovent.com](mailto:tcf_sales@tcf.com); [www.aerovent.com](http://www.tcf.com).

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SECTION 23 34 13.01 – TUBEAXIAL HVAC FANS

1. GENERAL
   * + 1. SUMMARY
          1. Section includes direct-driven adjustable pitch airfoil axial fans.
       2. REFERENCE STANDARDS
          1. Air Movement and Control Association International, Inc. (AMCA): [www.amca.org](http://www.amca.org):

AMCA Standard 204 - Balance Quality and Vibration Levels for Fans

AMCA Standard 210 - ASHRAE 51 - Laboratory Methods of Testing Fans for Certified Aerodynamic Performance Rating

AMCA Publication 211 - Certified Ratings Program - Product Rating Manual for Fan Air Performance

AMCA Standard 300 - Reverberant Room Method for Sound Testing of Fans

AMCA Publication 311 - Certified Ratings Program - Product Rating Manual For Fan Sound Performance

* + - * 1. National Electrical Manufacturers Association (NEMA): [www.nema.org](http://www.nema.org)

NEMA MG 1 – Motors and Generators

* + - * 1. National Fire Protection Association (NFPA): [www.nfpa.org](http://www.nfpa.org):

NFPA 70 - National Electric Code

* + - 1. ACTION SUBMITTALS
         1. Product Data: Include the following:

Rated capacities and operating characteristics.

Fan Performance Data: Fan performance curves with flow, static pressure and horsepower.

Sound Performance Data: Fan sound power levels in eight octave bands and, A-weighted overall sound power level or sone values.

Motor ratings and electrical characteristics.

Furnished specialty components.

Specified accessories.

Dimensioned standard drawings indicating dimensions, weights, and attachments to other work.

* + - 1. INFORMATIONAL SUBMITTALS
         1. Source quality-control reports.
         2. Field quality-control reports.
         3. ISO-9001 certificate.
      2. CLOSEOUT SUBMITTALS
         1. Operation and Maintenance Data: Include routine maintenance, adjustment requirements, safety information, and troubleshooting guide.
      3. QUALITY ASSURANCE
         1. Manufacturer Qualifications: Approved ISO 9001-compliant manufacturer listed in this Section with minimum 10 years' experience in manufacture of similar products in successful use in similar applications, and with an ASME NQA-1 compliant Program.

Specifier: Retain paragraph below if Owner allows substitutions but requires strict control over qualifying of substitutions.

Approval of Comparable Products: Submit the following in accordance with project substitution requirements, within time allowed for substitution review:

Product data, including certified independent test data indicating compliance with requirements.

Project references: Minimum of 5 installations not less than 5 years old, with Owner contact information.

Sample warranty.

Substitutions following award of contract are not allowed except as stipulated in Division 01 General Requirements.

Approved manufacturers must meet separate requirements of Submittals Article.

* + - * 1. AMCA Compliance:

Provide fan types tested in accordance with ANSI/AMCA Standard 210 (air performance) and ANSI/AMCA Standard 300 (sound performance) in an AMCA-accredited laboratory.

Provide fan units rated according to AMCA Standard 211 (air performance) and AMCA Standard 311 (sound performance).

Provide fan units rated according to AMCA Standard 205 (fan efficiency grade).

* + - 1. COORDINATION
         1. Coordinate sizes and locations of supports required for fan units.
         2. Coordinate sizes and locations of equipment supports, roof curbs, and roof penetrations.
      2. FIELD CONDITIONS
         1. Handling and Storage: Handle and store fan units in accordance with manufacturer's published instructions. Examine units upon delivery for damage. Store units protected from weather.
      3. WARRANTY
         1. Manufacturer's Warranty: Manufacturer's standard form in which manufacturer agrees to furnish replacement components for fan units that demonstrate defects in workmanship or materials under normal use within warranty period specified.

Warranty Period: 12 months from startup or 18 months from shipment by manufacturer, whichever first occurs.

1. PRODUCTS
   * + 1. MANUFACTURER
          1. Basis-of-Design Manufacturer: Provide fan units manufactured by **Aerovent**, Minneapolis MN; (763) 551-7500; email: [aerovent\_sales@aerovent.com](mailto:tcf_sales@tcf.com); website: [www.aerovent.com](http://www.tcf.com).
          2. Source Limitations: Obtain tubeaxial fans from a single manufacturer.
       2. PERFORMANCE REQUIREMENTS
          1. Fan Performance Ratings: [Project site elevation- based] [Sea level elevation-based].
          2. AMCA Compliance: Provide units that bear the AMCA-Certified Ratings Seal.
          3. Compliance: Classified under AMCA Standard 205
          4. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70.
       3. AXIAL FLOW FANS
          1. Description: Direct-driven adjustable pitch airfoil axial fans, configured for horizontal or vertical flow of relatively clean air for Heating, Ventilating, and Air-Conditioning (HVAC) applications, without dirt, moisture, hazardous fumes, or air at elevated temperatures.

Basis of Design Product: **Aerovent, Model ATA**.

* + - * 1. Fan Capacities, Characteristics, and Configuration: Refer to Drawing schedule.
        2. Fan Impeller: A319 alloy cast aluminum blades mounted in cast iron hub boss, bolted to stamped steel hub halves with electrodeposited coating finish.

Hub Attachment to Shaft:

Impeller Diameter up to 20 Inches (508 mm): Knurled, cup point set screws.

Impeller Diameter above 24 Inches (610 mm): Split, taper-lock bushing.

Maintain blade tip clearance within tolerance to conform to certified performance.

Provide individual blade pitch adjustment mechanism.

Statically and dynamically balance impeller when fabricated, and again after fan unit has been assembled.

Maximum Operating Temperature: 200 deg. F (93 deg. C).

* + - * 1. Casing: Formed ASTM A-569 low carbon hot rolled steel with continuously welded seams. Casing thickness:

Specifier: Select following paragraphs that apply, based on fan sizes required.

Impeller Diameter from 14 to 20 inches (356 to 508 mm): 12 Ga, 0.1046 inch (2.66 mm).

Impeller Diameter from 24 to 28 inches (610 to 711 mm): 10 Ga, 0.1345 inch (3.42 mm).

Impeller Diameter above 30 inches (762 mm): 7 Ga, 0.1783 inch (4.55 mm).

* + - * 1. Direct Drives:

Drive Components: Connect fan impeller hub directly to motor shaft.

* + - * 1. Motors: Comply with NEMA MG-1 for designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Division 23 section "Common Motor Requirements for HVAC Equipment."

Manufactured in accordance with current applicable standards of IEEE and NEMA.

Foot-mounted, NEMA standard, rated for continuous duty with class “B” insulation.

Provide ball bearings with external grease fittings. Extend grease leads to outside of fan housing.

AFBMA Minimum L-10 Life: 40,000 hours.

AFBMA Average Life: 200,000 hours.

Specifier: Select motor electrical data in following subparagraphs, or show this data on the drawing fan schedule. Do not show the data in both places.

Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.

Motor Speed: [3,600] [1,800] [1,200] [900] rpm.

Specifier: If factory disconnect is required, select NEMA enclosure rating in following paragraph, and select one subparagraph below to specify factory or field mounting.

Provide unfused disconnect switch, NEMA [1] [3R] [4] [4X], selected in accordance with Division 26 section "Enclosed Switches."

Ship disconnect switch loose for field mounting and wiring.

Factory mount and wire disconnect switch.

Electrical Data:

Voltage: [208] [230] [460] [577] [\_\_\_\_\_] V; [1] [3] phase; 60 Hz.

Full Load Amps: [\_\_\_\_\_] A.

Specifier: Standard motor has ODP enclosure. Select other options as required for the project.

Enclosure Type: [Open, Drip Proof (ODP)] [Totally Enclosed Fan Cooled (TEFC)] [Explosion Proof].

Specifier: Retain following paragraph when fan will be controlled by a VFD, or when premium efficiency is required. Consider this paragraph for projects seeking LEED certification.

Provide premium efficiency motor, suitable for inverter duty.

* + - * 1. Motor Mounting Platform: Heavy-duty motor mounting platform. Provide eight standard locations around fan unit circumference for placement of motor mounting platform.
        2. Vibration Isolation:

Specifier: Retain paragraph and subparagraph below, and coordinate options with project design.

Provide [spring] [neoprene-in-shear] vibration isolators, in accordance with fan manufacturer's requirements, and Division 23, Section "Vibration and Seismic Controls for HVAC Piping and Equipment."

Spring Isolators: Select for 1 inch (25.4 mm) deflection.

* + - * 1. Accessories:

Specifier: Accessories listed in subparagraphs below are optional Aerovent features for this unit. Consult Aerovent representative for recommended options based upon Project requirements.

Retain first paragraph below for roof mounted units only.

Roof Curb Base: Welded steel, one-piece, weather-tight construction, to adapt from square roof curb to round fan inlet. Fabricate from steel and include pre-punched flange to mate with fan unit inlet flange.

Externally Mounted Conduit Box.

Shaft Seal: Elastomeric Viton rotary seal and Teflon wear plate bolted to fan housing.

Maximum Ambient Temperature: 250 deg. F (121 deg. C).

Motor Cover: Provide vented steel motor cover with bolt-on construction in place of standard belt guard. Include manufacturer's standard painted finish.

Stack Cap: Provide steel stack cap with gravity operated butterfly dampers at fan discharge. Include gasket and pre-punched flange holes to enable bolted connection to fan outlet. Finish with manufacturer's standard paint.

Velocity: 1,800 to 3,000 feet/min (9.1 to 15.2 m/s).

Inlet Bell: Provide spun steel inlet bell with pre-punched flange holes to enable bolted connection to fan inlet. Finish with manufacturer's standard paint.

Companion Flanges: For ease of installation of adjacent ductwork, companion flanges are rolled angle rings drilled to match the fan’s inlet or outlet flange.

Access Section: Bolts to the fan discharge, allowing access to fan impeller for blade adjustment without removing the ductwork.

Bolted Inspection Door: For inspection of the internal sections of the fan only. Not to be used for maintenance.

Belt Guard: The belt guard encloses the motor sheaves and V-belt drive assembly. The guard is easily removable for inspection and maintenance.

Safety Screens: Provided on the fan flange, inlet bell (large end), inlet or outlet cone (large end) — whichever may apply depending on the accessories provided with the fan.

Inlet/Outlet Cones: Cones adapt from the fan diameter to the adjacent duct diameter.

* + - * 1. Finishes:

After fabrication, clean and chemically pretreat metal parts by phosphatization.

Apply two coats of following finish:

Specifier: The first paragraph below is manufacturer's standard finish. Those that follow are optional finishes. Select finish that is required.

If fans specified for the project have different finishes, include the finish for each fan on the Drawings and delete here.

Air dry enamel.

Carbocoat 30

Hot Dip Galvanizing.

Plasite 4310 Vinyl Ester

Plasite 9500

Plasite 7122L Air Dry Phenolic

Plasite 3070

Heresite VR506 Air Dry Phenolic.

Dupont ASA, 70 Gray polyester.

Finish as indicated on Drawings.

* + - 1. SOURCE QUALITY CONTROL
         1. Factory Run Test: Test run assembled fan units prior to shipment at specified operating speed or maximum RPM allowed. Statically and dynamically balance each impeller in accordance with AMCA 204 "Balance Quality and Vibration Levels for Fans" to Fan Application Category BV-3, Balance Quality Grade G6.3.

Submit report of factory run test.

1. EXECUTION
   * + 1. EXAMINATION
          1. Examine areas to receive fans. Notify Engineer regarding conditions that may adversely affect installation, operation, or maintenance of fans. Proceed with installation once conditions are in accordance with manufacturer's published instructions.
       2. PROTECTION
          1. Protect adjacent construction and finished surfaces during installation and testing.
          2. Except for operational testing, do not operate fan during construction.
       3. INSTALLATION
          1. Install fans in accordance with Contract documents and manufacturer's published instructions.

Specifier: Insert applicable installation requirements for vibration, seismic, and high wind design if applicable to installation.

* + - * 1. Install fan units with adequate clearances for service and maintenance.

Specifier: Coordinate duct installation and specialty arrangements with schematics on Drawings and with requirements specified in duct systems. If Drawings are explicit enough, these requirements may be reduced or omitted.

* + - * 1. Duct Connections: Drawings indicate general arrangement of ducts and duct accessories. Where indicated on Drawings, [install factory-furnished companion flanges and] make final duct connections with flexible connectors. Flexible connectors are specified in Division 23 section "Air Duct Accessories."

Install connecting ducts with adequate clearances for service and maintenance.

* + - * 1. Electrical Connections: Connect wiring in accordance with NFPA 70 and Division 26 section "Low-Voltage Electrical Power Conductors and Cables."

Ground and bond equipment according to Division 26 section "Grounding and Bonding for Electrical Systems."

* + - * 1. Equipment Identification: Label units according to Division 23 section "Identification for HVAC Piping and Equipment."
      1. FIELD QUALITY CONTROL

Specifier: Select option in paragraph below to define the party responsible for final tests and inspections to be performed.

* + - * 1. [Owner will retain] [Contractor shall retain] qualified testing agency to perform field tests and inspections.

Specifier: Retain first paragraph below to describe tests and inspections to be performed.

* + - * 1. Tests and Inspections:

Verify that unit is secured to supports, and that duct and electrical connections are complete. Verify that proper thermal-overload protection is installed in motors, starters, and disconnect switches.

Verify that cleaning and adjusting are complete.

Verify proper motor rotation direction, and verify fan impeller free rotation and smooth bearing operation.

Verify that manual and automatic volume control, and fire and smoke dampers in connected ductwork systems are in fully open position.

Disable automatic temperature-control actuators, energize motor, adjust fan to indicated rpm, and measure and record motor voltage and amperage.

Shut unit down and reconnect automatic temperature-control actuators.

Remove and replace malfunctioning units and retest as specified above.

* + - * 1. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
        2. Submit test and inspection reports.
      1. ADJUSTING AND CLEANING
         1. Adjust, clean, and maintain installed fan units in accordance with manufacturer's published instructions.

END OF SECTION