

AEROVENT >>>
INDUSTRIAL VENTILATION SYSTEMS



PLENUM FANS

CPLF / CPLFN / CPLQ / CPLQN

Plenum Fans

Models

CPLF | CPLFN | CPLQ | CPLQN



Arr. 3 CPLF
Plenum Fan



Arr. 1 CPLQN
Plenum Fan



Aerovent, A Twin City Fan Company, certifies that the Model CPLF, CPLFN, CPLQ & CPLQN Plenum Fans shown herein are licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 211 and AMCA Publication 311 and comply with the requirements of the AMCA Certified Ratings Program.

Refer to Catalog 736 for sound power levels.

Aerovent has extended our product offerings to include the new C-Series line of plenum fans, which are AMCA licensed for sound and air in both Arrangement 1 and 3 configurations.

The C-Series offers the flexibility of two plenum fan designs, with each model offering its own unique performance characteristics. While every C-Series fan is highly efficient and quiet, you can choose an C-Series design option that optimizes the performance requirements most important to your application.

Benefits of a Plenum Fan

Saves Space – There are no housings, transitions, or diffusers within the air handling unit.

Efficiency – Plenum fans can be as efficient or more efficient than scroll type fans at specific operating points towards the bottom of the fan curve.

Lower cost – Plenum fans are less expensive than scroll type fans.

Compact Designs with Performance Assurance

Space is often a key consideration in the selection of plenum fans, making the compact Arrangement 3 configuration very popular.

The Arrangement 3 configuration is constructed with a bearing and bearing bar in the inlet, which will affect fan performance. These performance affects should be taken into account to ensure that your system functions as designed.

Plenum fans are unhoused fans designed to operate inside of field-fabricated or factory-built air handling units.

Application

The fan wheel pressurizes the entire surrounding air plenum in which the fan is installed, allowing air ducts from any direction to be directly connected to the air handling unit enclosure. This design generally saves space by eliminating the fan housing, transitions, and diffusers within the air handling unit.

Plenum fans have found a ready acceptance in the air conditioning industry. In addition, the construction versatility, adaptability in the direction of the discharges, suitability for internal isolation and application of sound panels, and generally lower cost makes it a very popular fan arrangement.

9-Bladed Wheels

CPLF (Arr. 3)

The model CPLF features a highly efficient and cost effective, nine-bladed airfoil wheel design. The high efficiency of the CPLF will often allow the use of smaller fans without increasing power requirements. The CPLF is an Arrangement 3 design.

CPLFN (Arr. 1 and 4)

The model CPLFN features the same highly efficient, nine-bladed airfoil wheel design as the CPLF, but is available in Arrangement 1 or 4 designs without inlet obstructions.

Sizes

12.4" to 73.0" wheel diameters

Performance

Airflow from 1,000 to 170,000 CFM
Static pressure to 10" w.g.

Drive Configurations

Available in both direct and belt drive configurations.

Construction

Class I, II, & III



CPLF/CPLFN
9-Bladed Wheel

12-Bladed Wheels

CPLQ (Arr. 3)

The Better Sound Quality model CPLQ features a twelve-bladed airfoil wheel design that flattens the sound spectrum and reduces the dominance of pure tones. The CPLQ is an Arrangement 3 design.

CPLQN (Arr. 1 and 4)

The model CPLQN features the same Better Sound Quality, twelve-bladed airfoil wheel design as the CPLQ, but is available in Arrangement 1 or 4 without inlet obstructions.

Sizes

12.4" to 73.0" wheel diameters

Performance

Airflow from 1,000 to 170,000 CFM
Static pressure to 12" w.g.

Drive Configurations

Available in both direct and belt drive configurations.

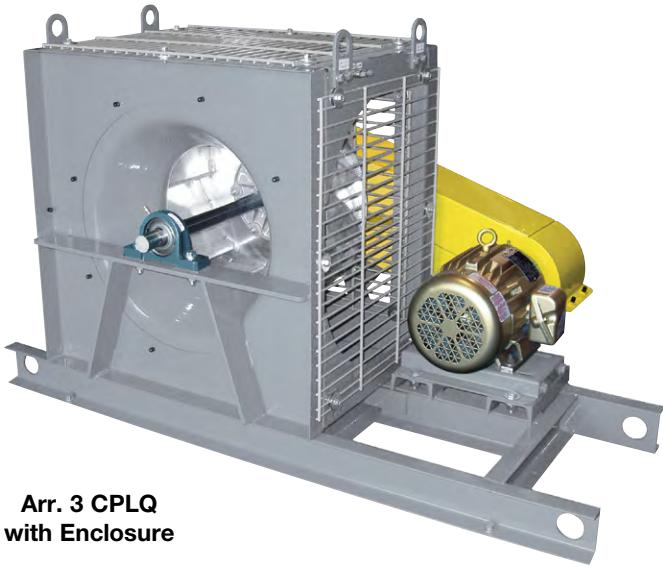
Construction

Class I, II, & III

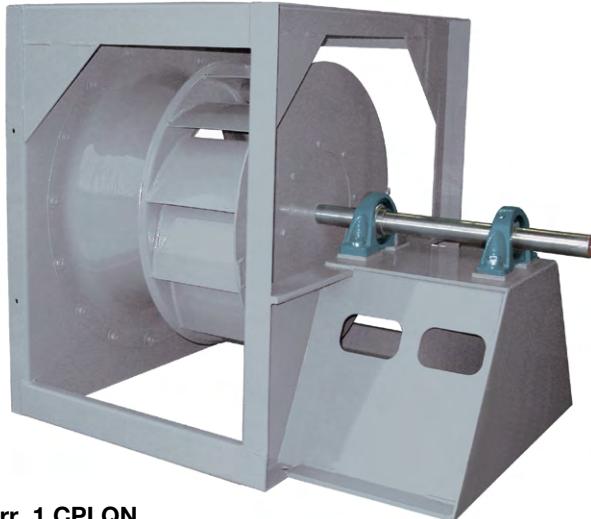


CPLQ/CPLQN
12-Bladed Wheel

CPLQ/CPLQN Advantage



Arr. 3 CPLQ
with Enclosure



Arr. 1 CPLQN
Plenum Fan

The CPLQ/CPLQN plenum fans offers unique performance features that are beneficial for many sound sensitive and higher pressure applications.

The CPLQ/CPLQN features a twelve-bladed airfoil wheel versus the nine-bladed wheel of our type CPLF/CPLFN plenum fans or eight- to ten-bladed wheels with most other competition. The "Q" in the CPLQ/CPLQN designation stands for Better Noise Quality. Noise quality is a subjective description for noise that is less objectionable.

Looking at the sound comparison, you will notice that the type CPLQ/CPLQN offers noise (SPL) that is more equally distributed across all frequencies. This can be more pleasant to hear than the sound characteristics of a nine-bladed design. Fans are often dominated in noise by the noise occurring at the blade pass frequency. (Blade pass frequency = RPM x Number of blades/60.) Noise quality is improved by reducing the difference in amplitude between the blade pass amplitudes and the neighboring frequency amplitudes. The increased higher frequency sound power levels on the twelve-bladed wheels mask the blade pass frequency offering a better sounding fan. Although the overall A-weighted sound power levels of the nine-bladed CPLF/CPLFN fans are slightly lower, the sound "quality" of the twelve-bladed CPLQ/CPLQN fans may be desirable for the application.

A higher blade pass frequency allows for easier attenuation of the noise, especially when installed inside an air handler cabinet. In many applications, the use of the CPLQ/CPLQN design will move the blade pass frequency from the second octave band to the third octave band. Acoustic silencers will normally perform about 10 dB better in the third band.

In addition to sound considerations, there are also additional benefits to using the CPLQ/CPLQN at higher pressures. Selections over 8" wg static pressure are often near the peak pressure of the fan. The additional blades give a higher peak pressure and also add stability to the fan. Twelve smaller passages through the fan wheel are more resistant to flow disturbances on the inlet than nine larger passages. The CPLQ/CPLQN is thus more resistant to system effects when operating at high pressures and the higher inlet velocities that accompany these selections.

TYPE	CFM	SP	RPM	BHP	FREQUENCY, HZ								LwA
					63	125	250	500	1000	2000	4000	8000	
CPLQN - 12 Blades	20,000	3	977	13.42	86	89	(90)	83	81	77	69	64	87
CPLFN - 9 Blades	20,000	3	967	12.92	89	(94)	87	79	80	74	67	63	85

NOTE: Circled figures indicate blade pass frequency.

Construction Features

Wheels

High efficiency, non-overloading airfoil wheels are provided on all sizes and arrangements.

Arr. 1 and 3 – Aluminum wheels using extruded aluminum blades are standard to size 245 on arrangement 1 and 3 fans, and available as an option on larger sizes. Steel wheels are standard on sizes 270 and larger.

Arr. 4 – Aluminum wheels using extruded aluminum blades are standard to size 600 on direct drive arrangement 4 fans, a popular choice for applications requiring precision balance and improved reliability.

Inlet Cones

Heavy-gauge, spun steel inlet cones are closely matched to the wheel intake rim to ensure efficient and quiet operation.

Structural Frame

Frames are constructed of heavy-gauge steel, continuously welded at all connections for maximum strength and rigidity. The “cross frame” bearing support is designed for maximum stability and load distribution.

Shafts

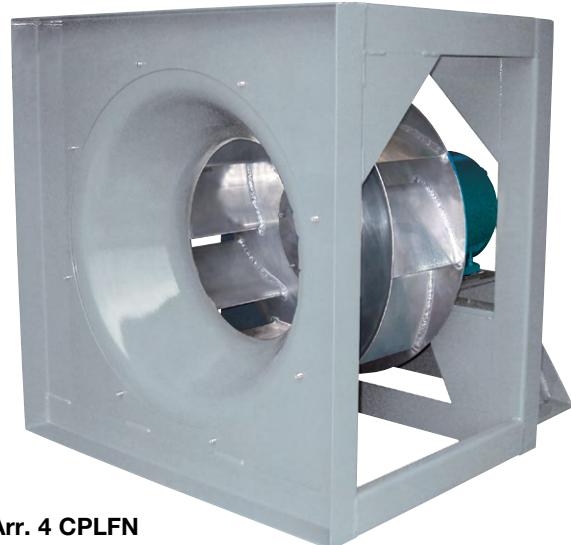
Shafts are AISI Grade 1040 or 1045 hot-rolled steel accurately turned, ground, polished, and ring-gauged for verification. Shafts are generously sized for a first critical speed of at least 1.43 times the maximum speed for the class.

Fan Bearings

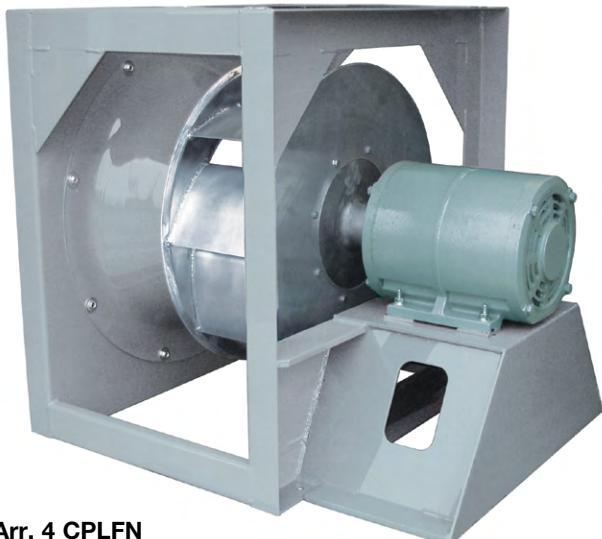
Bearings are heavy duty, grease lubricated, spherical roller or adapter mounted anti-friction ball, self-aligning, pillow block type, selected for minimum average bearing life (AFBMA L-50) in excess of 200,000 hours at the maximum fan RPM. Considering the long life offered with our standard bearing selections, we do not recommend upgrades to split-roller bearings due to their large size, especially on Arrangement 3 fans.

Inlet Collar

Horizontal configurations are designed to be flex-connected to the perimeter of the square panel without the addition of an inlet collar.



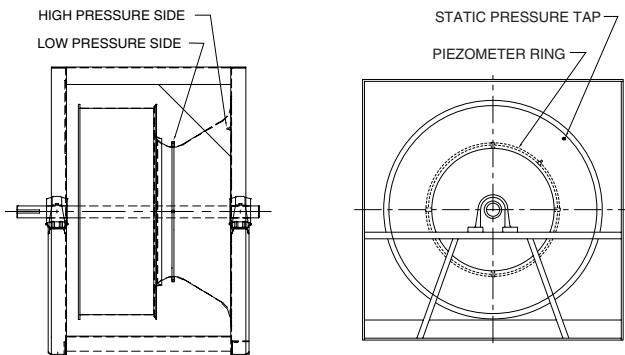
Arr. 4 CPLFN
Plenum Fan



Arr. 4 CPLFN
Plenum Fan

Flow Measurement System

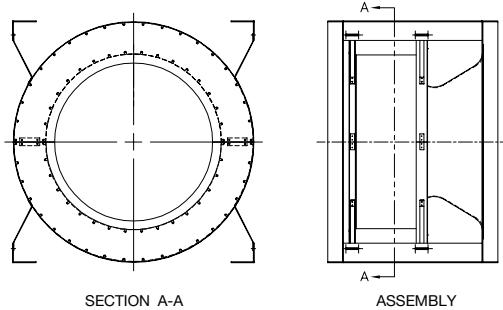
Piezometer Ring
Mounted at Throat
of Inlet Cone



Aero Acoustic Diffuser™ (U.S. Patent 8025477 B2)



Aero Acoustic
Diffuser™ mounted
on Arr. 4 CPLQN



Piezometer Ring

(Airflow Measuring System)

A piezometer ring is available on plenum fans, as well as other Aerovent housed fans, as part of an airflow measuring system, based on the principle of a flow nozzle. The inlet cone of the fan is used as the flow nozzle. The flow can be calculated by measuring the pressure drop through the inlet cone. No tubes or sensors are inserted in the high velocity airstream which could obstruct airflow.

The system consists of a piezometer ring mounted at the throat and a static pressure tap mounted on the face of the inlet cone. A differential pressure transducer and digital display can also be provided.

The pressure drop is measured from the tap located on the face of the inlet cone to the piezometer ring in the throat. The inlet tap is connected to the high-pressure side of the transducer and the piezometer ring is connected to the low-pressure side. See diagram on right.

Based on Aerovent laboratory tests, the system was determined to be accurate within +/-5%.

NOTE: Aerovent does not recommend placement of flow measuring probes inside the fan inlet cone in the path of airflow. These devices create disturbances and unpredictable performance losses. Aerovent will not be responsible for loss of performance due to such devices.

The new Aero Acoustic Diffuser™ is exclusively available on the Aerovent C-Series plenum fans. The patented design allows the plenum fan to discharge sound power reductions by up to 3dBA while increasing aerodynamic static efficiency by up to 4%.

The Aero Acoustic Diffuser™ features a fully galvanized construction that mounts at the front and back of the fan wheel. The acoustic attenuating material is inserted within a solid housing and a perforated front-plate that directs airflow across the diffuser reducing fan noise and increasing static efficiency.

Mounting brackets constructed of galvanized steel mount directly to the framework allowing for mounting within the existing fan framework.

The Aero Acoustic Diffuser™ is available on all C-Series plenum fan sizes, both direct drive and belt drive. The diffuser is available on fans direct from the factory or as a retrofit kit to existing fans.

Accessories

Variable Inlet Vanes

Variable inlet vanes provide economical, stable, and efficient air volume control for manual or motorized operation. Blades are supported with fatigue-resistant steel shafts and two needle roller bearings riding on zone-hardened surfaces to minimize wear. Bearings are lubricated for life with high grade moisture resistant grease and protected with lip seals. The vane bearing housings are welded in position and stiffened with a welded support ring. The welded structure eliminates flutter and vibration while utilizing a cantilevered design to minimize insertion loss.

NOTE: Inlet vanes are not recommended on fans smaller than size 200 due to noise and performance loss.

Inlet Collar

The standard, square-panel design provides the means for flex connecting on all arrangements without an inlet collar.

Belt Guard

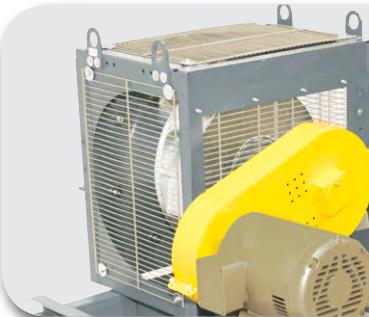
Provides protection to personnel from the moving drive parts. Both standard and OSHA totally enclosed types are available.

Protective Enclosure

Grill style protective enclosure completely encloses all sides and the back of the fan wheel. Side panels are individually removable to provide access to the wheel.

Inlet Screen

Heavy-gauge barbecue grill style inlet screen that nests in the inlet funnel for personnel protection on non-ducted inlets.



NOTE: On belt driven units, a belt guard should be used for full protection.

Optional Belt Guard & Protective Enclosure



Inlet Screen



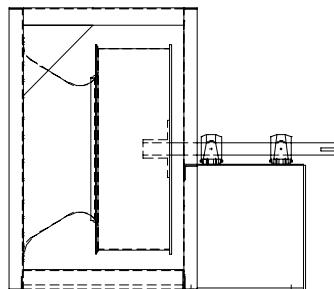
Inlet Collar

Arrangements

Arrangement 1 (CPLFN and CPLQN)

Arrangement 1 features an overhung wheel design suitable for V-belt drive and requires mounting of motor independent of the fan.

- Class I and II available in sizes 122 to 890. See dimensional drawing on page 33.
- Class III available in sizes 182 to 890. Contact factory for dimensional drawing.

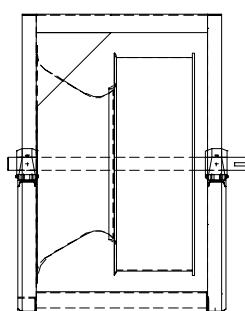


Arrangement 1

Arrangement 3 (Horizontal - CPLF and CPLQ)

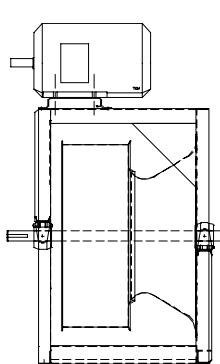
This is the most common plenum fan arrangement for use in OEM and site-built air handlers. Arrangement 3 is suitable for V-belt drive and requires mounting of the motor independently of the fan. Aerovent offers common unitary bases and isolation bases for the fan and motor as accessories.

- Class I and II available in sizes 122 to 890. Class III available in sizes 182 to 890. See dimensional drawing on page 34.

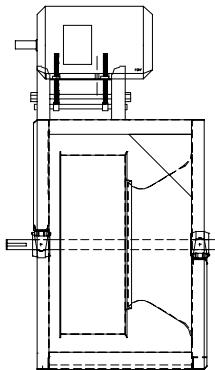


Arrangement 3

Arrangements



Arr. 3HS



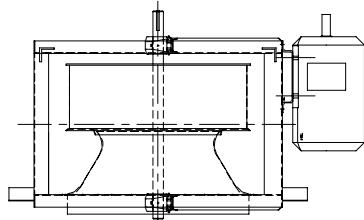
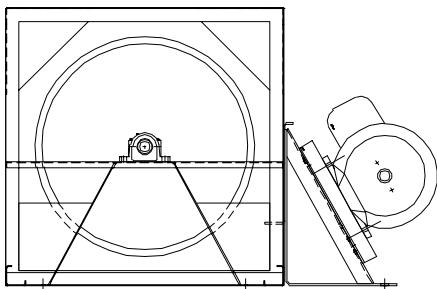
Arr. 3HA

Arrangements 3HS and 3HA (Horizontal with Top Mounted Motor)

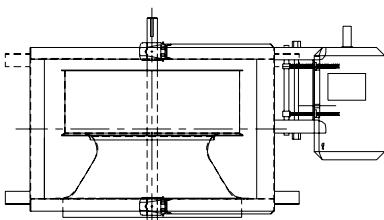
Arrangements 3HS and 3HA provide a means for mounting the motor on top of the unit. This design is often desirable when floor space is limited.

Available with two different motor mounting options: slide base type (Arrangement 3HS) and adjustable motor base (Arrangement 3HA). Due to limited belt center range, NEMA "slide base" option is available on sizes 182 and larger only. A heavy duty Aerovent designed "adjustable motor base" is available for all fan sizes.

- Models CPLF and CPLQ.
- Arrangement 3HS is available in Class I and II with motor slide base for sizes 182 to 542. See dimensional drawing on page 36.
- Arrangement 3HA with pivot motor base is available in Class I and II for sizes 122 to 542. See dimensional drawing on page 36.



Arr. 3VS
Shown with optional inlet collar



Arr. 3VA
Shown with optional inlet collar

Arrangement 3SM (Horizontal With Side Mounted Motor)

Arrangement 3SM is designed to provide an economical and space-saving means to supply plenum fans with motors mounted to the side of the fan frame. A motor slide base allows for quick and easy belt adjustments.

- Models CPLF and CPLQ.
- Class I and II available in sizes 165 to 600. Motor limited to maximum frame size shown on drawing. See dimensional drawing on page 35.

Arrangements 3VS and 3VA (Vertical with Side Mounted Motor)

Vertical Arrangement 3 is available with two different motor mounting options: slide base type (Arrangement 3VS) and adjustable motor base (Arrangement 3VA). Due to limited belt center range, NEMA "slide base" option is available on sizes 182 and larger only. A heavy duty Aerovent designed "adjustable motor base" is available for all fan sizes.

- Models CPLF and CPLQ.
- Arrangement 3VS is available in Class I and II with motor slide base for sizes 182 to 542. See dimensional drawing on page 37.
- Arrangement 3VA with pivot motor base is available in Class I and II for sizes 122 to 542. See dimensional drawing on page 37.
- Unless specified otherwise, units will be built for vertical up airflow.

Arrangements

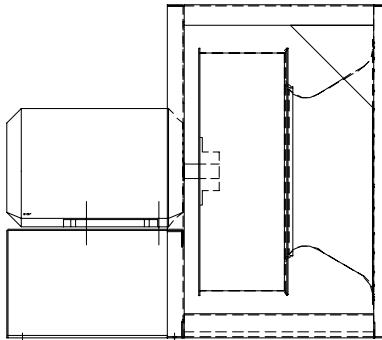
Arrangement 4 (Horizontal)

Direct drive Arrangement 4 mounts the fan wheel directly onto the motor shaft. This arrangement provides a compact fan/motor unit which eliminates belt residue and requires less maintenance than other arrangements.

For these reasons, Arrangement 4 plenum fans are widely used in cleanroom, pharmaceutical, and other critical applications.

Fans can be selected with varying wheel widths to provide desired performance at direct drive motor speeds. Performance changes in the field are usually achieved by means of variable inlet vanes or VFD.

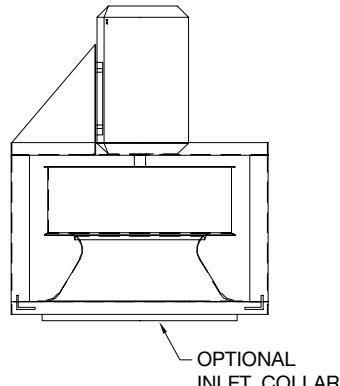
- Models CPLFN and CPLQN.
- Aluminum wheels using extruded aluminum blades are standard.
- Class I and II available in sizes 122 to 660. See dimensional drawing on pages 38-39.
- Class III available in sizes 182 to 660. See dimensional drawing on pages 40-41.



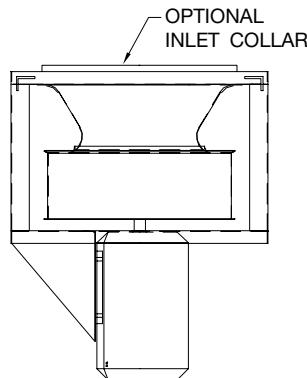
Arrangement 4 (Vertical)

Vertical Arrangement 4 is available for mounting with either vertical up airflow (inlet under the motor) or vertical down airflow (inlet above the motor).

- Models CPLFN and CPLQN.
- Aluminum wheels using extruded aluminum blades are standard.
- Class I and II available in sizes 182 to 490.
- Inlet flange available.
- See dimensional drawing on page 42.



Vertical Up Airflow



Vertical Down Airflow

Duct Entrance Losses From Plenum Cabinet

To achieve the air velocity in the discharge duct and overcome the loss associated with the air entering the ductwork, additional resistance must be added to the external static pressure (ESP) requirements of the fan. Different types of duct entrances and locations will require varying correction factors. Therefore, prior to selecting a fan, make the following correction, depending upon the type of duct and its location.

ADDITIONAL DUCT ENTRANCE LOSS TO BE ADDED TO FAN ESP	
DISCHARGE TYPE	CORRECTION FACTOR
• Radial and ducted with bellmouth	1.1 x Duct Velocity Pressure
• Radial and ducted without bellmouth	1.4 x Duct Velocity Pressure
• Radial without duct or bellmouth	1.8 x Duct Velocity Pressure
• Flow parallel to shaft and ducted with bellmouth	1.6 x Duct Velocity Pressure
• Flow parallel to shaft and ducted without bellmouth	1.9 x Duct Velocity Pressure
• Flow parallel to shaft without duct or bellmouth	2.4 x Duct Velocity Pressure

Example: A system requires 30,000 CFM at 5" SP at standard air density with one 4 ft diameter duct with bell-mouth placed in a radial discharge. Determine RPM and brake horsepower:

$$\text{Duct area} = (4^2 \times \pi) \div 4 = 12.57 \text{ ft}^2$$

$$\text{Duct velocity} = 30,000 \div 12.57 = 2387 \text{ FPM}$$

$$\text{Duct velocity pressure} = (2387 \div 4005)^2 = 0.355 @ \text{std. cond.}$$

$$\begin{aligned} \text{Entrance loss correction factor} &= 1.1 \times \text{duct velocity pressure} \\ &= 1.1 \times 0.355 = 0.39 \end{aligned}$$

$$\text{Thus, select the fan for } = 5" + 0.39" = 5.39" \text{ SP}$$

Application Guidelines

Fan Selection Recommendations

- System effect losses (see AMCA 201) and plenum losses should be estimated and added to the required static pressure, prior to making selections. Refer to AMCA Publication 201 at www.amca.org and Aerovent Fan Engineering Data Letter "Fan Performance Troubleshooting Guide" (FE-100) at www.aerovent.com.
- Fans should be selected so that the point of operation is approximately between 55% and 90% of the free delivery point on the fan curve.
- Avoid selections over 4000 RPM. A narrow width, larger size impeller can be used to avoid this.
- Arrangements 1 and 4 will offer the best efficiency and lowest noise as there are no inlet obstructions.
- Where space is available, mount the fan and motor on a sub-base. The motor can be mounted on the fan on Arrangements 3HS, 3HA, 3SM, 3VS, and 3VA.
- Use inertia-type isolation bases or rigid mounting for lowest fan vibration. Rigid mounting requires dynamic analysis (by others) of the support structure to avoid resonance.
- Applications exceeding 10" SP are prone to high system effect losses. Use of housed fans (CBA) should be considered.
- Where static pressures over 8" wg are required, Model CPLQ or CPLQN are preferred because of lower operating speeds and improved stability. Select the fan so the design pressure is at least 10% below the peak pressure.

- Where flow monitoring is required, use a piezometer ring or externally mounted flow measurement station. Fan performance may be substantially affected by flow measurement probes mounted directly in the fan inlet cone. Refer to page 6.
- For direct drive fans without speed control (or where speed control cannot exceed 60 Hz), select fans at 3 – 5% below the nominal speed of the motor. This will normally cover the uncertainties associated with the system and air balancer's measurements. Select motors loaded no closer than 90% of the maximum loading of the motor.
- For multiple fans in a plenum, alternate CW and CCW rotation fans to minimize losses. If fans are not counter-rotating, install walls between each fan to create cells in the outlet plenum.
- Add losses for duct take-offs per the chart above to pressure requirements of the fan. Bellmouth entries will always reduce losses and are recommended.
- For highest reliability, specify the required bearing life. For example, the statement "minimum L-10 bearing life = 100,000 hours" allows for the best bearing to be put on the fan without creating other problems. Some specifications state "use split roller bearings." This can cause a number of problems, such as:
 - On smaller fans, there may not be enough radial load to prevent roller skidding. This is especially a problem for Arrangement 3 fans.
 - Split roller bearings are not offered in sizes smaller than 1 1/16" bore. Smaller fans use shafts smaller than this.
 - The oversized bearing in the inlet will block some air in smaller fans (above the losses that are already included in the CPLF/CPLQ ratings).

Application Guidelines

Location and Placement of Fans in Air Handlers

1. Center the fan inlets in both the horizontal and vertical planes.
2. For inlet clearance, see Figure 1. The flow should converge at an angle not greater than 45° when approaching the opening for the fan inlet. A minimum of one fan wheel diameter clearance is recommended.
3. In the fan outlet plenum, a minimum wall clearance of one-half fan wheel diameter to the periphery of the fan wheel is recommended.
4. Figure 1 shows that the minimum clearance between the back of the fan wheel and the nearest component downstream (Dim. E) should be one wheel diameter. Small clearances do not allow the flow to equalize behind the fan wheel and the pressure drop of the downstream component is increased.
5. When the flow enters the inlet plenum perpendicular to the fan shaft, large system effect losses can occur. See Figure 2 for a recommended flow baffle or a vortex breaker that may help preserve rated fan performance.

Figure 1. Recommended Location of Fan in Plenum

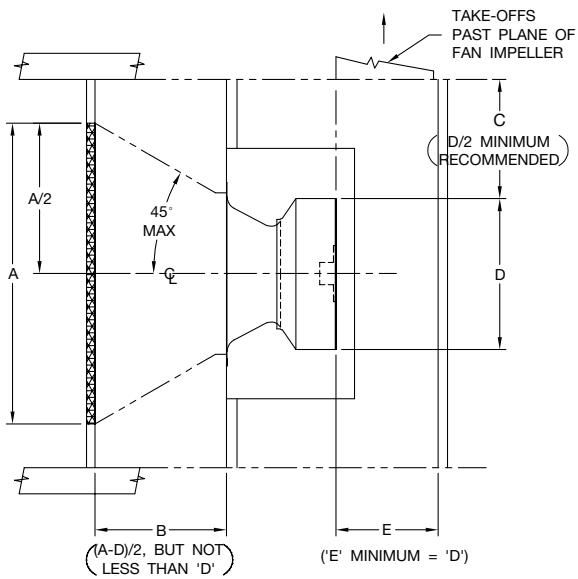


Figure 2. Flow Baffle and Vortex Spin Breaker Location

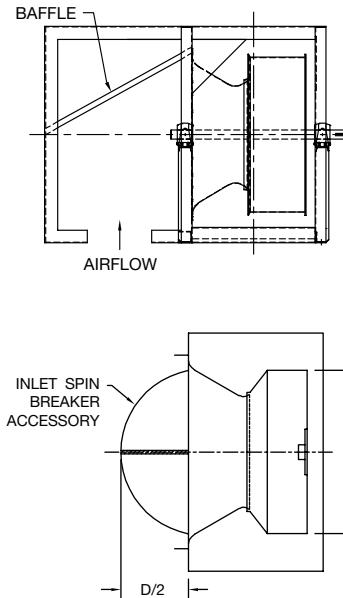
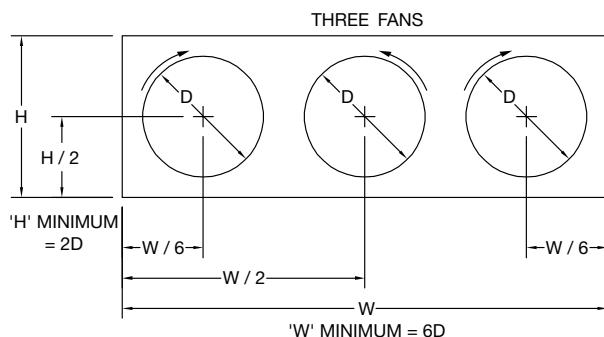
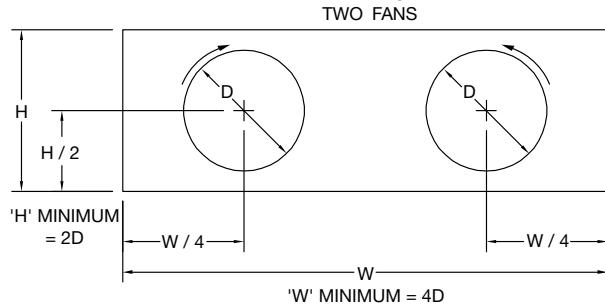


Figure 3. Location of Counter-Rotating Fans



NOTE: 'D' = Wheel diameter

CPLFN | Size 150 (9-Blade, Arr. 1 and 4)

Wheel Diameter: 14.00"

Fan Efficiency Grade = FEG75

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP														
1200	1433	0.30																				
1400	1529	0.35	1928	0.73																		
1600	1637	0.42	1989	0.80	2336	1.28																
1800	1743	0.49	2072	0.90	2384	1.38	2689	1.94														
2200	1966	0.66	2281	1.14	2535	1.65	2791	2.22	3045	2.87	3293	3.56										
2600	2207	0.86	2495	1.42	2743	2.00	2956	2.60	3171	3.26	3388	3.98	3602	4.74	3812	5.55						
3000	2459	1.10	2716	1.75	2957	2.41	3166	3.07	3352	3.76	3535	4.49	3723	5.28								
3400	2716	1.40	2951	2.13	3173	2.87	3380	3.61	3565	4.37	3731	5.14	3892	5.94								
3800	2976	1.77	3198	2.57	3399	3.40	3595	4.22	3779	5.05												
4200	3239	2.20	3450	3.06	3637	3.98	3817	4.89														
4600	3505	2.71	3706	3.64	3883	4.62																
5000	3773	3.30																				

MAXIMUM RPM: CLASS I = 3006 CLASS II = 3909

 Outlet Area = 1.54 ft²

 Max. BHP = 0.102 x (RPM / 1000)³
CPLF | Size 150 (9-Blade, Arr. 3)

Wheel Diameter: 14.00"

Fan Efficiency Grade = FEG67

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP														
1200	1464	0.32																				
1400	1563	0.38	1933	0.74																		
1600	1670	0.45	2025	0.86	2323	1.28																
1800	1786	0.52	2120	0.97	2406	1.44	2667	1.92														
2200	2029	0.71	2327	1.21	2594	1.78	2835	2.36	3051	2.93	3265	3.53										
2600	2285	0.96	2558	1.53	2799	2.14	3025	2.81	3235	3.50	3427	4.17	3608	4.84	3789	5.54						
3000	2548	1.27	2801	1.90	3024	2.57	3231	3.29	3428	4.05	3615	4.85	3792	5.65								
3400	2818	1.65	3052	2.36	3262	3.09	3455	3.86	3637	4.67	3813	5.53										
3800	3092	2.10	3311	2.90	3508	3.70	3691	4.53	3862	5.40												
4200	3370	2.65	3576	3.53	3761	4.40																
4600	3650	3.28	3844	4.25																		
5000																						

MAXIMUM RPM: CLASS I = 3006 CLASS II = 3909

 Outlet Area = 1.54 ft²

 Max. BHP = 0.104 x (RPM / 1000)³
CPLQN | Size 150 (12-Blade, Arr. 1 and 4)

Wheel Diameter: 14.00"

Fan Efficiency Grade = FEG71

CFM	1" SP		2" SP		3" SP		4" SP		5" SP		6" SP		7" SP		8" SP		9" SP		10" SP		12" SP	
	RPM	BHP	RPM	BHP	RPM	BHP																
1200	1414	0.32	1786	0.65																		
1400	1518	0.39	1859	0.74																		
1600	1627	0.46	1953	0.85	2228	1.27																
1800	1741	0.54	2052	0.97	2316	1.42	2555	1.92														
2200	1976	0.72	2266	1.25	2511	1.78	2732	2.32	2933	2.90	3128	3.51										
2600	2215	0.95	2494	1.57	2724	2.20	2930	2.82	3121	3.44	3301	4.11	3469	4.80	3634	5.52	3802	6.28				
3000	2466	1.24	2728	1.93	2948	2.65	3144	3.38	3325	4.10	3494	4.81	3657	5.55	3811	6.32						
3400	2729	1.60	2965	2.35	3180	3.16	3367	3.98	3540	4.81	3703	5.63	3856	6.43								
3800	2998	2.05	3207	2.84	3416	3.74	3598	4.64	3764	5.56												
4200	3272	2.59	3460	3.43	3652	4.38	3833	5.38														
4600			3721	4.13	3895	5.12																
5000																						

MAXIMUM RPM: CLASS I = 3006 CLASS II = 3909

 Outlet Area = 1.54 ft²

 Max. BHP = 0.115 x (RPM / 1000)³

Class I = First white section

Class II = Blue shaded section

Underlined figures indicate Maximum Static Efficiency

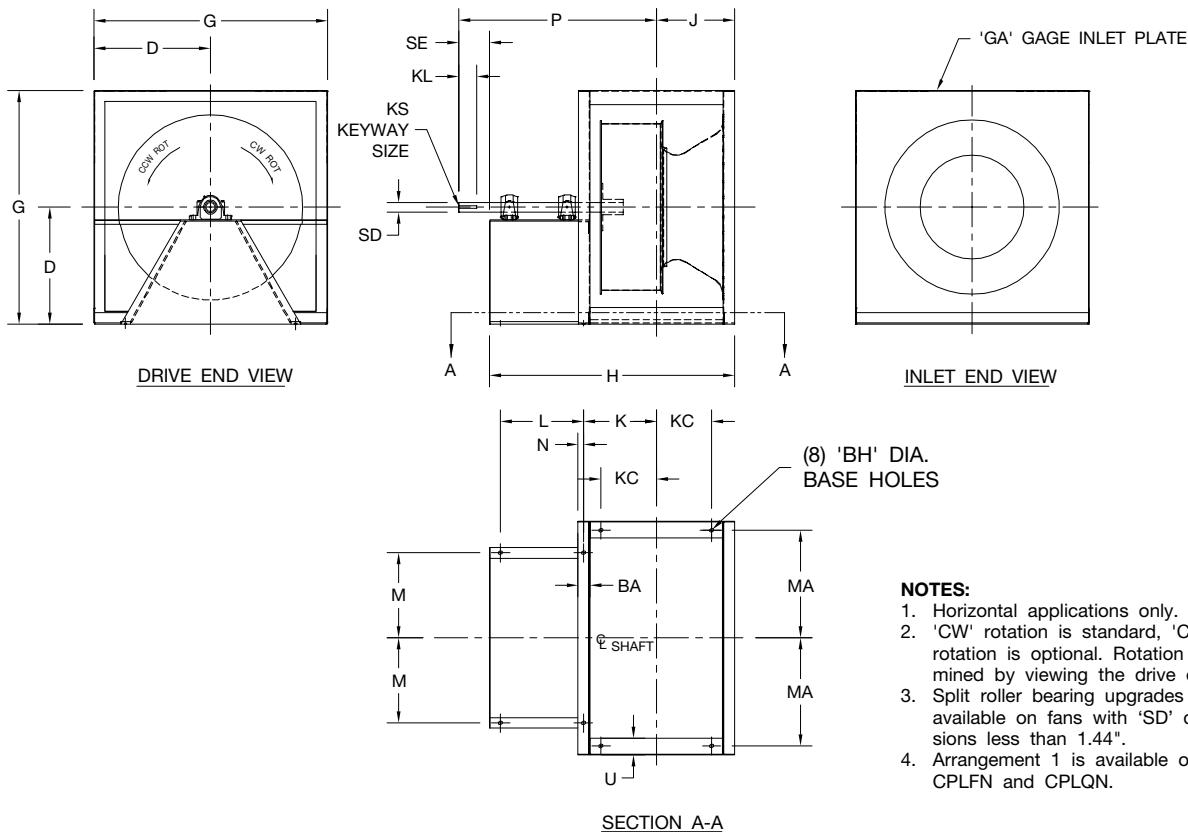
Performance certified is for installation Type A; Free inlet, Free outlet.

Power rating (BHP) does not include transmission losses.

Performance ratings do not include the effects of appurtenances (accessories).

Performance based on a shaft height of 11.31" above the base on fan size 150.

Horizontal, Arr. 1 - Class I and II


NOTES:

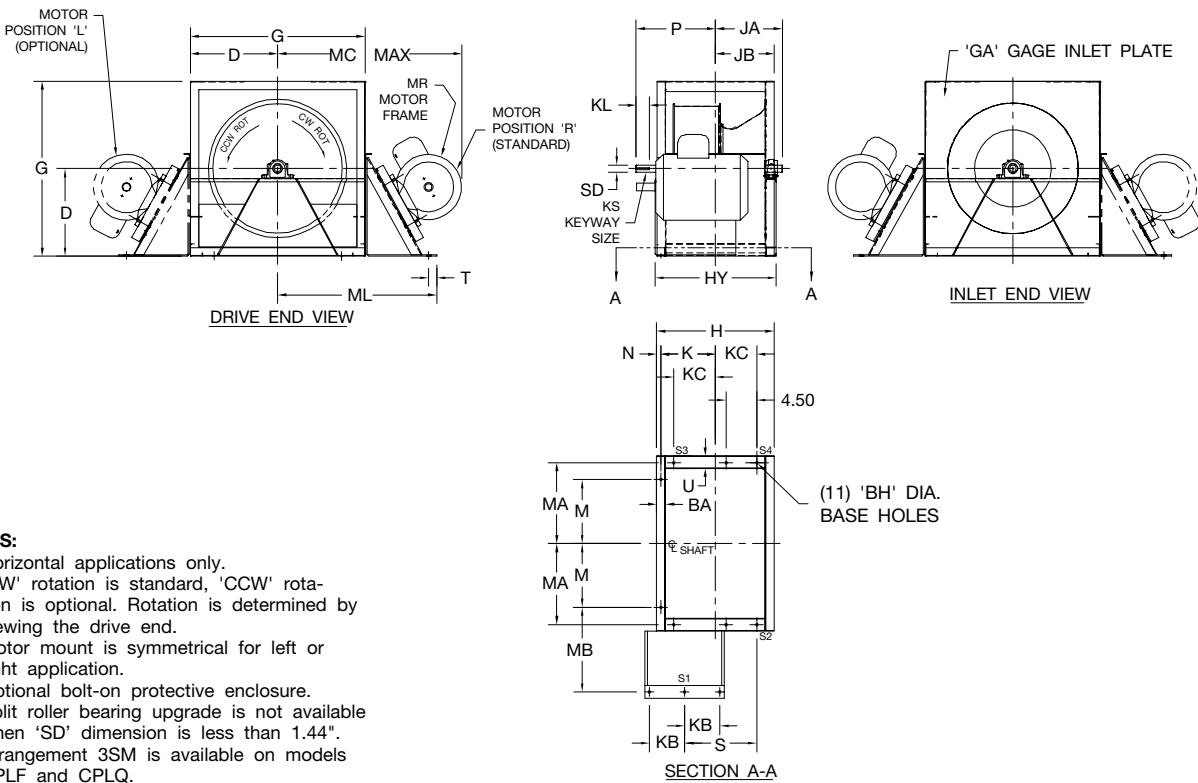
1. Horizontal applications only.
2. 'CW' rotation is standard, 'CCW' rotation is optional. Rotation is determined by viewing the drive end.
3. Split roller bearing upgrades are not available on fans with 'SD' dimensions less than 1.44".
4. Arrangement 1 is available on models CPLFN and CPLQN.

SIZE	BA	BH	D	G	GA	H	J	K	KC	KL	KS		L	M	MA	N	P	SD		SE	U
											CL I	CL II						CL I	CL II		
122	1.50	0.81	10.00	20.00	12	22.88	6.88	6.25	4.00	3.25	.25 x .13	.25 x .13	7.88	6.75	9.13	0.63	20.38	1.00	1.19	4.38	1.50
150	1.50	0.81	11.00	22.00	12	26.88	7.88	7.25	5.00	3.25	.25 x .13	.25 x .13	9.88	8.25	10.13	0.63	23.38	1.00	1.19	4.38	1.50
165	1.50	0.81	12.00	24.00	12	28.13	8.50	7.88	5.50	3.25	.25 x .13	.25 x .13	9.88	8.75	11.13	0.63	24.00	1.00	1.19	4.38	1.50
182	1.75	0.81	13.00	26.00	12	30.88	9.50	8.75	5.25	3.88	.25 x .13	.38 x .19	10.75	9.63	11.50	0.75	26.38	1.19	1.44	5.00	4.00
200	2.25	0.81	14.50	29.00	12	33.75	10.69	9.69	7.50	3.63	.38 x .19	.38 x .19	11.50	10.63	13.00	1.00	28.06	1.44	1.44	5.00	4.00
222	2.25	0.81	16.00	32.00	10	37.88	11.50	10.50	8.00	4.25	.38 x .19	.38 x .19	14.00	11.75	14.50	1.00	32.00	1.44	1.69	5.63	4.00
245	2.50	0.81	17.00	34.00	10	41.38	12.63	11.50	7.50	4.25	.38 x .19	.38 x .19	15.38	12.88	14.50	1.13	34.38	1.44	1.69	5.63	4.00
270	2.50	0.81	19.00	38.00	10	45.38	13.63	12.50	8.00	5.63	.38 x .19	.50 x .25	17.38	14.13	16.50	1.13	38.75	1.69	1.94	7.00	4.00
300	3.00	0.81	21.00	42.00	10	50.13	15.25	13.88	9.00	5.50	.50 x .25	.50 x .25	19.13	15.88	17.50	1.38	41.88	1.94	1.94	7.00	4.75
330	3.50	0.81	23.00	46.00	10	54.88	16.88	15.25	10.75	6.75	.50 x .25	.50 x .25	20.88	17.38	19.50	1.63	46.25	1.94	2.19	8.25	4.75
365	3.50	0.81	25.50	51.00	7	59.31	18.31	16.69	12.00	6.75	.50 x .25	.63 x .31	22.44	18.88	22.00	1.63	49.25	1.94	2.44	8.25	4.75
402	3.50	0.81	28.00	56.00	7	64.19	19.75	18.13	13.50	6.75	.50 x .25	.63 x .31	24.44	20.88	24.50	1.63	52.69	2.19	2.44	8.25	4.75
445	4.00	0.81	31.00	62.00	7	70.81	21.81	19.94	15.81	6.50	.63 x .31	.63 x .31	27.19	22.88	26.50	1.88	57.25	2.44	2.69	8.25	6.00
490	4.00	0.81	34.00	68.00	7	76.31	23.56	21.69	17.56	6.50	.63 x .31	.75 x .38	29.19	25.38	29.50	1.88	61.00	2.69	2.94	8.25	6.00
542	4.00	0.81	38.00	76.00	7	81.31	25.56	23.69	19.56	6.38	.75 x .38	.88 x .44	30.19	27.63	33.50	1.88	64.00	2.94	3.44	8.25	6.00
600	5.00	0.81	38.00	76.00	.25	89.88	28.81	26.44	21.81	6.63	.75 x .38	.88 x .44	32.75	30.63	33.50	2.38	69.56	2.94	3.44	8.50	6.00
660	5.00	0.81	40.75	81.50	.25	97.50	31.13	28.75	24.13	6.63	.88 x .44	1.00 x .50	35.75	33.13	36.25	2.38	75.00	3.44	3.94	8.63	6.00
730	5.00	0.81	46.00	92.00	.25	105.75	33.75	31.38	26.75	6.63	.88 x .44	1.00 x .50	38.75	37.13	41.50	2.38	80.63	3.44	3.94	8.63	6.00
807	5.00	0.81	51.00	102.00	.25	114.63	36.69	34.31	29.69	6.13	1.00 x .50	1.00 x .50	41.75	40.88	46.50	2.38	86.19	3.94	4.44	8.25	6.00

R1004950

DIMENSIONS ARE SUBJECT TO CHANGE. CERTIFIED DRAWINGS AVAILABLE UPON REQUEST.

Horizontal, Arr. 3SM - Class I and II



SIZE	BA	BH	D	G	GA	H	HY		JA		JB	K	KB	KC	KL	KS	
							CL I	CL II	CL I	CL II						CL I	CL II
165	1.50	0.81	12.00	24.00	12	17.00	19.25	19.25	9.63	11.06	8.50	7.88	5.00	5.50	3.38	.25 x .13	.25 x .13
182	1.75	0.81	13.00	26.00	12	19.00	20.75	22.75	10.81	12.06	9.50	8.75	5.63	5.25	3.00	.25 x .13	.38 x .19
200	2.25	0.81	14.50	29.00	12	21.38	22.13	24.13	11.50	12.75	10.69	9.69	5.63	7.50	3.00	.25 x .13	.38 x .19
222	2.25	0.81	16.00	32.00	10	23.00	25.75	25.75	13.56	13.56	11.50	10.50	5.63	8.00	4.00	.38 x .19	.38 x .19
245	2.50	0.81	17.00	34.00	10	25.25	27.50	27.50	14.44	14.44	12.63	11.50	6.50	7.50	3.50	.38 x .19	.50 x .25
270	2.50	0.81	19.00	38.00	10	27.25	29.50	29.50	15.44	15.44	13.63	12.50	6.50	8.00	3.50	.38 x .19	.50 x .25
300	3.00	0.81	21.00	42.00	10	30.50	31.75	32.75	16.56	16.75	15.25	13.88	8.75	9.00	4.50	.38 x .19	.50 x .25
330	3.50	0.81	23.00	46.00	10	33.75	34.00	35.00	17.69	17.88	16.88	15.25	8.75	10.75	4.50	.38 x .19	.50 x .25
365	3.50	0.81	25.50	51.00	7	36.63	37.00	38.00	19.19	20.00	18.31	16.69	10.44	12.00	4.75	.50 x .25	.50 x .25
402	3.50	0.81	28.00	56.00	7	39.50	40.88	40.88	20.81	21.44	19.75	18.13	9.69	13.50	5.50	.50 x .25	.50 x .25
445	4.00	0.81	31.00	62.00	7	43.63	44.00	44.00	23.00	23.25	21.81	19.94	9.69	15.81	5.50	.50 x .25	.63 x .31
490	4.00	0.81	34.00	68.00	7	47.13	47.50	49.50	24.75	25.56	23.56	21.69	9.69	17.56	5.50	.50 x .25	.63 x .31
542	4.00	0.81	38.00	76.00	7	51.13	51.50	53.50	27.00	27.25	25.56	23.69	10.19	19.56	6.63	.63 x .31	.75 x .38
600	5.00	0.81	38.00	76.00	.25	57.63	58.13	60.13	29.88	30.69	28.81	26.44	9.19	21.81	6.81	.63 x .31	.88 x .44

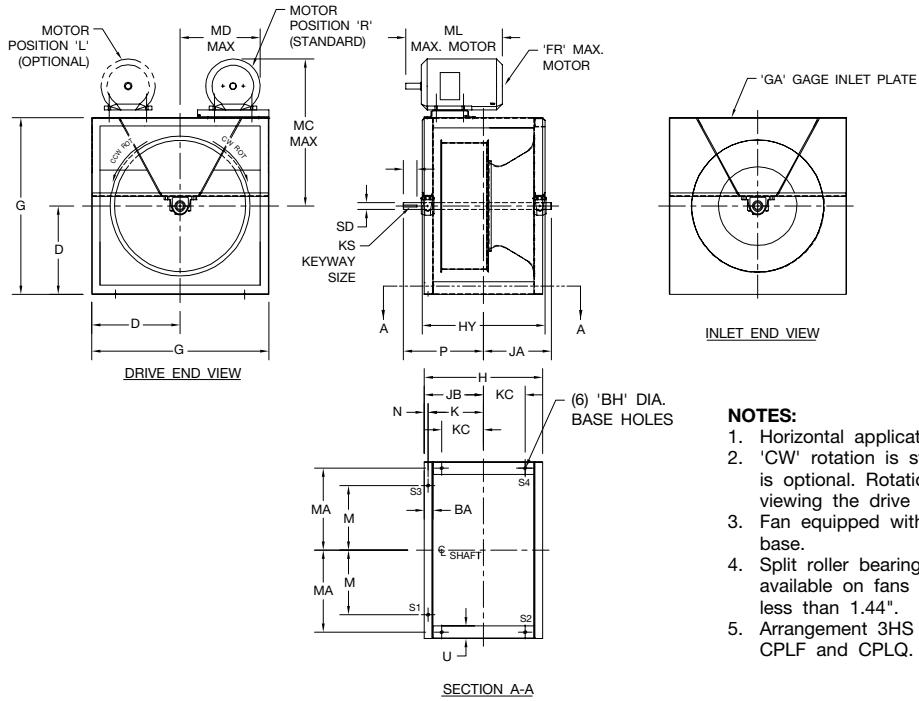
SIZE	M	MA	MB	MC	ML	MR	N	P		S		SD		T	U
								CL I	CL II	CL I	CL II	CL I	CL II		
165	8.75	11.13	13.50	26.75	23.25	56 - 215T	0.63	13.63	13.94	8.38	8.69	1.00	1.19	1.00	1.50
182	9.63	11.50	13.69	27.50	24.31	143T - 215T	0.75	14.69	15.69	8.75	8.94	1.19	1.44	1.00	4.00
200	10.63	13.00	14.19	31.00	25.81	143T - 254T	1.00	16.38	16.38	12.50	12.50	1.19	1.44	1.00	4.00
222	11.75	14.50	14.94	37.50	27.69	143T - 254T	1.00	18.25	18.25	14.75	14.75	1.44	1.69	1.00	4.00
245	12.88	14.50	15.69	32.00	29.56	143T - 256T	1.13	18.63	18.63	13.25	13.25	1.44	1.94	1.00	4.00
270	14.13	16.50	17.75	37.75	32.88	145T - 256T	1.13	19.63	19.63	14.81	14.81	1.44	1.94	1.00	4.00
300	15.88	17.50	18.88	42.00	36.00	145T - 284T	1.38	21.75	22.00	15.44	15.69	1.69	1.94	1.25	4.75
330	17.38	19.50	21.13	48.25	39.75	145T - 286T	1.63	22.88	23.75	17.81	18.06	1.69	1.94	1.25	4.75
365	18.88	22.00	23.38	53.25	43.50	182T - 324T	1.63	24.63	25.75	18.88	19.13	1.94	2.19	1.25	4.75
402	20.88	24.50	25.63	49.50	48.00	182T - 326T	1.63	27.06	28.19	23.31	23.56	1.94	2.19	1.50	4.75
445	22.88	26.50	27.63	53.25	52.00	184T - 326T	1.88	29.25	30.31	27.69	26.50	2.19	2.44	1.50	6.00
490	25.38	29.50	30.31	62.50	57.19	213T - 326T	1.88	31.00	32.06	30.25	31.31	2.19	2.69	1.50	6.00
542	27.63	33.50	33.75	66.50	62.88	213T - 364T	1.88	35.06	34.88	34.94	34.75	2.44	2.94	1.50	6.00
600	30.63	33.50	33.06	70.75	65.19	213T - 365T	2.38	37.63	38.69	40.94	40.63	2.69	3.44	1.50	6.00

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DIMENSIONS ARE SUBJECT TO CHANGE. CERTIFIED DRAWINGS AVAILABLE UPON REQUEST.

Horizontal, Arr. 3HS/3HA - Class I and II

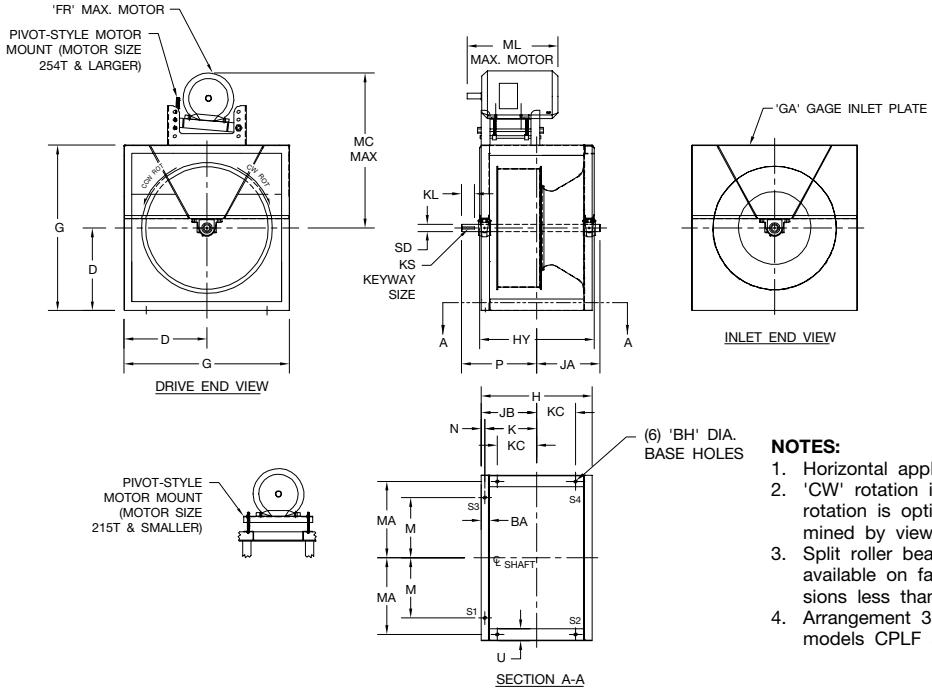
Arr. 3HS



NOTES:

1. Horizontal applications only.
2. 'CW' rotation is standard, 'CCW' rotation is optional. Rotation is determined by viewing the drive end.
3. Fan equipped with standard NEMA slide base.
4. Split roller bearing upgrades are not available on fans with 'SD' dimensions less than 1.44".
5. Arrangement 3HS is available on models CPLF and CPLQ.

Arr. 3HA



NOTES:

1. Horizontal applications only.
2. 'CW' rotation is standard, 'CCW' rotation is optional. Rotation is determined by viewing the drive end.
3. Split roller bearing upgrades are not available on fans with 'SD' dimensions less than 1.44".
4. Arrangement 3HA is available on models CPLF and CPLQ.

SIZE 3HA / 3HS	BA	BH	D	FR	G	GA	H	HY	JA	JB	K	KC	KL	KS		M	MA	MC 3HA	MD 3HS	ML	N	P	SD	U					
														CL I	CL II														
122 ---	1.50	0.81	10.00	215T	20.00	12	13.75	16.00	16.00	7.75	7.88	6.88	6.25	4.00	.25x.13	.25x.13	6.75	9.13	26.81	---	---	20.25	0.63	11.13	11.13	1.00	1.19	1.50	
150 ---	1.50	0.81	11.00	215T	22.00	12	15.75	18.00	18.00	8.75	8.88	7.88	7.25	5.00	.38x.13	.25x.13	8.25	10.13	27.81	---	---	20.25	0.63	13.13	13.31	1.00	1.19	1.50	
165 ---	1.50	0.81	12.00	215T	24.00	12	17.00	19.25	19.25	9.38	9.50	8.50	7.88	5.50	.38x.13	.25x.13	8.75	11.13	28.81	---	---	20.25	0.63	13.75	13.75	1.00	1.19	1.50	
182 182	1.75	0.81	13.00	215T	26.00	12	19.00	20.75	20.75	10.25	10.31	9.50	8.75	5.25	3.00	.25x.13	.38x.19	9.63	11.50	29.88	27.50	13.00	20.25	0.75	14.13	15.06	1.19	1.44	4.00
200 200	2.25	0.81	14.50	215T	29.00	12	21.38	22.13	23.13	10.94	11.25	10.69	9.69	7.50	3.00	.25x.13	.38x.19	10.63	13.00	31.38	29.00	14.50	20.25	1.00	14.81	15.75	1.19	1.44	4.00
222 222	2.25	0.81	16.00	256T	32.00	10	23.00	23.75	24.75	11.88	12.19	11.50	10.50	8.00	4.00	.38x.19	.38x.19	11.75	14.50	39.38	33.25	16.13	25.75	1.00	17.56	17.69	1.44	1.69	4.00
245 245	2.50	0.81	17.00	256T	34.00	10	25.25	25.50	26.50	12.75	13.06	12.63	11.50	7.50	3.50	.38x.19	.50x.25	12.88	14.50	40.38	34.25	17.13	25.75	1.13	17.94	18.06	1.44	1.94	4.00
270 270	2.50	0.81	19.00	286T	38.00	10	27.25	27.50	28.50	13.75	14.06	13.63	12.50	8.00	3.50	.38x.19	.50x.25	14.13	16.50	43.88	37.75	19.13	28.88	1.13	18.94	19.06	1.44	1.94	4.00
300 300	3.00	0.81	21.00	286T	42.00	10	30.50	30.75	30.75	15.19	15.31	15.25	13.88	9.00	4.50	.38x.19	.50x.25	15.88	17.50	45.88	39.75	21.13	28.88	1.38	21.19	21.50	1.69	1.94	4.75
330 330	3.50	0.81	23.00	326T	46.00	10	33.75	34.00	34.50	17.69	17.88	16.88	15.25	10.75	4.50	.38x.19	.50x.25	17.38	19.50	52.38	44.25	23.00	32.00	1.63	22.44	22.63	1.69	1.94	4.75
365 365	3.50	0.81	25.50	326T	51.00	7	36.63	37.00	38.00	18.06	18.56	18.31	16.69	12.00	4.75	.50x.25	18.88	22.00	54.88	46.75	25.50	32.00	1.63	24.13	24.75	1.94	2.19	4.75	
402 402	3.50	0.81	28.00	326T	56.00	7	39.50	39.88	40.88	19.56	20.00	19.75	18.13	13.50	5.50	.50x.25	.50x.25	20.88	24.50	57.50	49.25	28.00	32.00	1.63	26.56	26.94	1.94	2.19	4.75
445 445	4.00	0.81	31.00	365T	62.00	7	43.63	44.00	44.00	21.56	21.75	21.81	19.94	15.81	5.50	.50x.25	.63x.31	22.88	26.50	62.38	54.25	31.25	34.38	1.88	28.50	28.81	2.19	2.44	6.00
490 490	4.00	0.81	34.00	365T	68.00	7	47.13	47.50	47.50	23.31	23.56	21.69	17.56	5.50	.50x.25	.63x.31	25.38	29.50	65.38	57.25	34.25	34.38	1.88	30.25	30.88	2.19	2.69	6.00	
542 542	4.00	0.81	38.00	365T	76.00	7	51.13	51.50	53.50	25.31	26.06	25.56	23.69	19.56	6.63	.63x.31	.75x.38	27.63	33.50	69.38	61.25	38.25	34.38	1.88	33.69	34.63	2.44	2.94	6.00

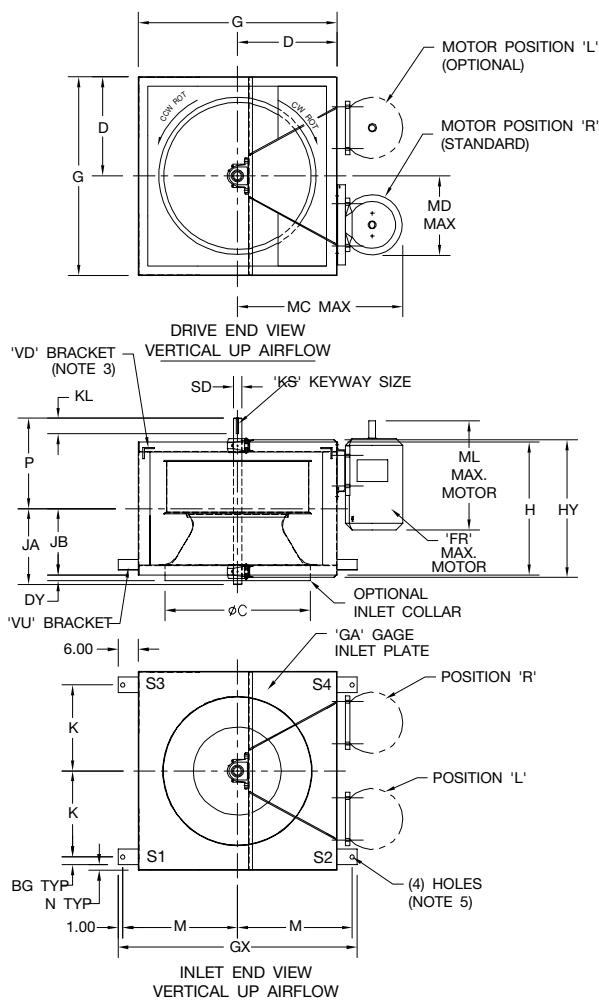
DIMENSIONS ARE SUBJECT TO CHANGE. CERTIFIED DRAWINGS AVAILABLE UPON REQUEST.

R1004940

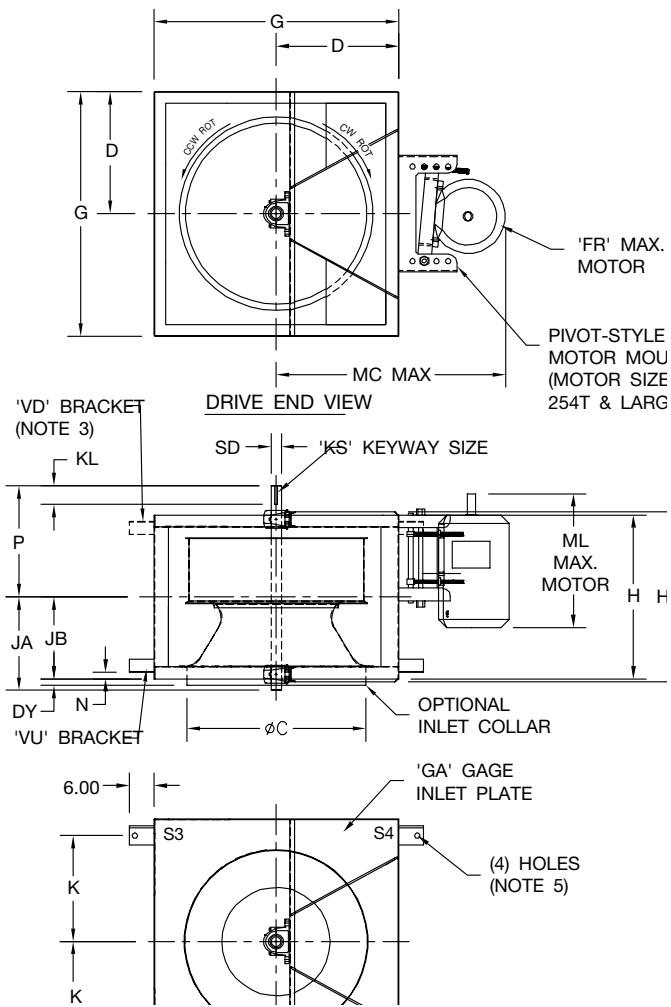
R1004943

Vertical, Arr. 3VS/3VA - Class I and II

Arr. 3VS



Arr. 3VA

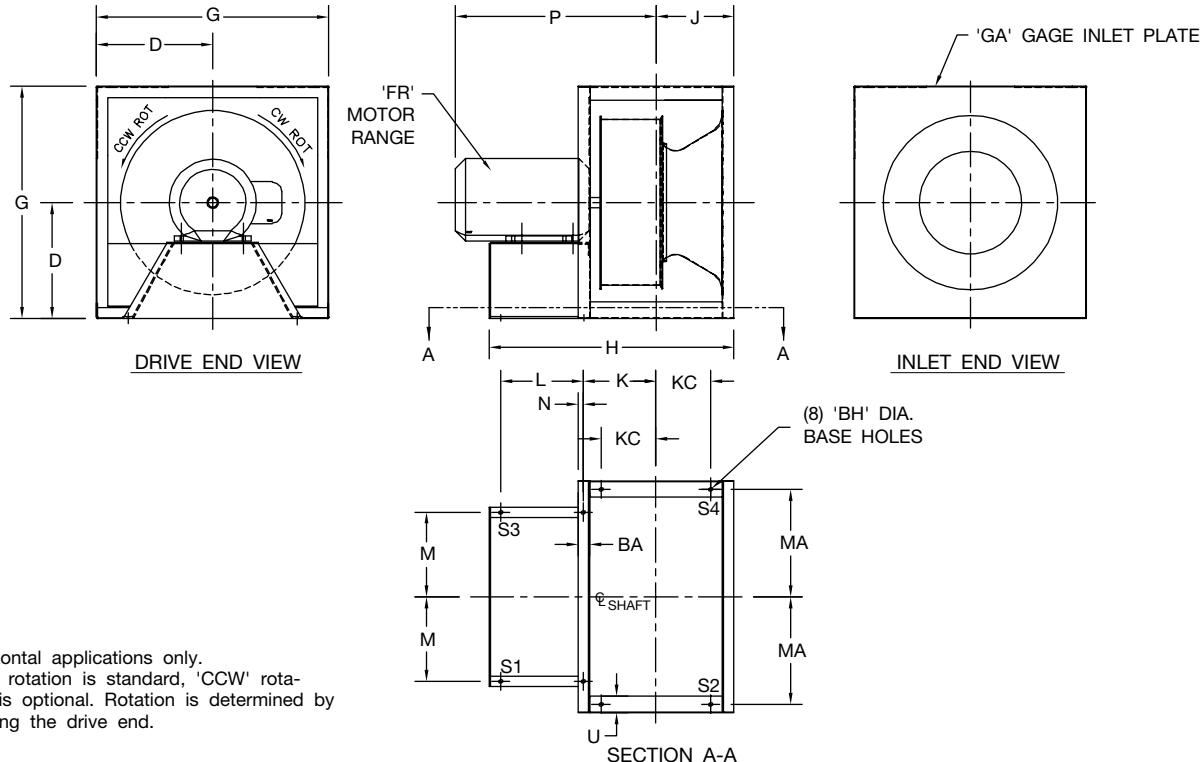


Size	BG	C	D	DY	FR	G	GA	GX	H	HY		JA		JB	K	KL	KS		M	MC	MD	ML	N	P	SD					
										CL I	CL II	CL I	CL II				CL I	CL II												
3VA/3VS																														
122	—	1.13	13.25	10.00	2.13	215T	20.00	12	32.00	13.75	16.00	16.00	7.75	7.88	6.88	7.88	2.38	0.25x0.13	0.25x0.13	15.00	28.75	—	—	20.25	—	1.00	11.13	11.13	1.00	1.19
150	—	1.13	16.19	11.00	2.13	215T	22.00	12	34.00	15.75	18.00	18.00	8.75	8.88	7.88	8.88	3.38	0.25x0.13	0.25x0.13	16.00	29.75	—	—	20.25	—	1.00	13.13	13.13	1.00	1.19
165	—	1.13	17.75	12.00	2.13	215T	24.00	12	36.00	17.00	19.25	19.25	9.38	9.50	8.50	9.88	3.38	0.25x0.13	0.25x0.13	17.00	30.75	—	—	20.25	—	1.00	13.75	13.75	1.00	1.19
182	182	1.13	19.50	13.00	1.88	215T	26.00	12	38.00	19.00	20.75	20.75	10.25	10.38	9.50	10.38	3.38	0.25x0.13	0.38x0.19	18.00	31.75	26.00	13.13	20.25	16.25	1.00	14.50	15.38	1.19	1.44
200	200	1.63	21.38	14.50	1.88	215T	29.00	12	41.00	21.38	22.13	23.13	10.94	11.31	10.69	11.38	3.69	0.25x0.13	0.38x0.19	19.50	33.25	29.25	14.50	20.25	16.25	1.50	15.50	16.38	1.19	1.44
222	222	1.63	23.75	16.00	1.88	256T	32.00	10	44.00	23.00	23.75	24.75	11.88	12.19	11.50	12.88	4.56	0.38x0.19	0.38x0.19	21.00	38.31	30.75	16.00	20.25	16.25	1.50	18.13	18.25	1.44	1.69
245	245	1.63	26.06	17.00	1.63	256T	34.00	10	46.00	25.25	25.50	26.50	12.75	13.06	12.63	13.88	4.06	0.38x0.19	0.50x0.25	22.00	39.31	31.75	17.00	20.25	16.25	1.50	18.50	18.63	1.44	1.94
270	270	1.63	28.50	19.00	1.63	286T	38.00	10	50.00	27.25	27.50	28.50	13.75	14.06	13.63	15.88	4.06	0.38x0.19	0.50x0.25	24.00	42.81	33.75	19.00	28.88	20.25	1.50	19.50	19.63	1.44	1.94
300	300	1.63	31.63	21.00	1.13	286T	42.00	10	54.00	30.50	30.75	30.75	15.19	15.31	15.25	17.88	5.06	0.38x0.19	0.50x0.25	26.00	44.81	38.25	21.13	28.88	25.75	1.50	21.75	22.06	1.69	1.94
330	330	1.63	34.75	23.00	1.13	326T	46.00	10	58.00	33.75	34.00	34.00	16.63	16.69	16.88	19.88	5.06	0.38x0.19	0.50x0.25	28.00	51.00	40.25	23.13	32.00	25.75	1.50	22.94	23.19	1.69	1.94
365	365	2.13	38.50	25.50	1.69	326T	51.00	7	63.00	36.63	37.00	38.00	18.06	18.44	18.31	21.88	5.31	0.50x0.25	0.50x0.25	30.50	53.50	42.75	25.63	32.00	25.75	1.50	24.69	25.31	1.94	2.19
402	402	2.13	42.44	28.00	1.69	326T	56.00	7	68.00	39.50	39.88	40.88	19.63	19.88	19.75	24.38	5.94	0.50x0.25	0.50x0.25	33.00	56.00	45.25	28.13	32.00	25.75	1.50	26.94	27.38	1.94	2.19
445	445	2.13	46.88	31.00	1.19	365T	62.00	7	74.00	43.63	44.00	44.00	21.56	21.56	21.81	27.38	6.38	0.50x0.25	0.63x0.31	36.00	61.00	49.75	31.13	34.38	28.88	1.50	29.38	29.69	2.19	2.44
490	490	2.13	51.63	34.00	1.19	365T	68.00	7	80.00	47.13	47.50	47.50	23.19	23.56	23.56	30.38	6.50	0.63x0.31	0.63x0.31	39.00	64.00	52.75	34.13	34.38	28.88	1.50	31.25	31.88	2.44	2.69
542	542	2.13	57.13	38.00	2.19	365T	76.00	7	88.00	51.13	51.50	53.50	25.31	26.06	25.56	34.38	7.50	0.63x0.31	0.88x0.44	43.00	68.00	59.25	38.00	34.38	32.00	1.50	34.56	35.50	2.44	3.44

DIMENSIONS ARE SUBJECT TO CHANGE. CERTIFIED DRAWINGS AVAILABLE UPON REQUEST.

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R1004948

Horizontal, Arr. 4 - Class I and II



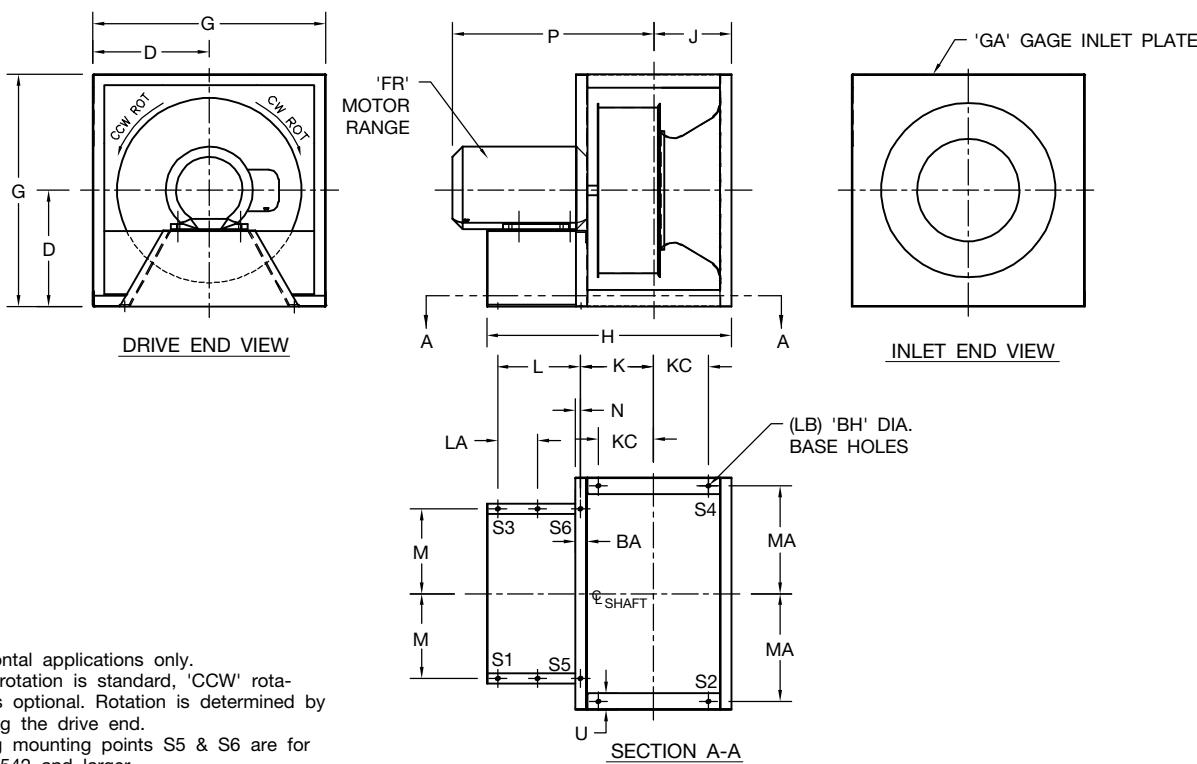
Class I and II, Size 122 - 270

Size	BA	BH	D	FR	G	GA	H		J		K		KC		L	M	MA	N	P Max.		U
							50-77% Width	78-105% Width					50-77% Width	78-105% Width							
122	1.50	0.81	10.00	56	20.00	12	19.56	20.56	6.38	6.88	5.75	6.25	3.50	4.00	5.38	9.13	0.63	17.06	17.44	1.50	
				143T-145T			21.63	22.63							7.44	6.75		17.19	17.69		
				182T-184T			23.06	24.06							8.88			18.56	19.06		
150	1.50	0.81	11.00	56	22.00	12	21.44	22.56	7.31	7.88	6.69	7.25	4.44	5.00	5.38	10.13	0.63	18.00	18.56	1.50	
				143T-145T			23.31	24.44							7.25	8.25		18.13	18.69		
				182T-184T			24.69	25.81							8.63			19.50	20.06		
165	1.50	0.81	12.00	56	24.00	12	22.88	24.13	7.88	8.50	7.25	7.88	4.88	5.50	5.69	11.13	0.63	18.56	19.19	1.50	
				143T-145T			25.19	26.44							8.00	8.75		18.69	19.31		
				182T-184T			26.44	27.69							9.25			20.06	20.69		
182	1.75	0.81	13.00	143T-145T	26.00	12	27.56	29.06	8.75	9.50	8.00	8.75	4.50	5.25	8.75	9.63	11.50	0.75	19.31	20.56	4.00
				182T-184T			28.81	30.31							10.00	9.63		20.69	21.94		
				213T-215T			30.56	32.06							11.75			24.06	25.31		
200	2.25	0.81	14.50	143T-145T	29.00	12	29.06	30.69	9.88	10.69	8.88	9.69	6.69	7.50	8.25	10.63	13.00	1.00	19.94	21.13	4.00
				182T-184T			30.44	32.06							9.63	10.63		21.31	22.50		
				213T-215T			32.31	33.94							11.75			24.69	25.88		
222	2.25	0.81	16.00	182T-184T	32.00	10	32.75	34.63	10.56	11.50	9.56	10.50	7.06	8.00	10.56	11.75	14.50	1.00	22.00	24.00	4.00
				213T-215T			34.56	36.44							12.38	11.75		25.38	27.38		
				254T-256T			38.50	40.38							16.31			30.25	32.25		
245	2.50	0.81	17.00	182T-184T	34.00	10	34.56	36.56	11.63	12.63	10.50	11.50	6.50	7.50	10.38	12.88	14.50	1.13	22.81	27.75	4.00
				213T-215T			36.31	38.31							12.13	12.88		26.19	28.13		
				254T-256T			40.31	42.31							16.13			31.06	33.00		
270	2.50	0.81	19.00	213T-215T	38.00	10	37.75	40.00	12.50	13.63	11.38	12.50	6.88	8.00	11.81	14.13	16.50	1.13	27.06	28.88	4.00
				254T-256T			41.69	43.94							15.75	14.13		31.94	33.75		
				284T-286T			43.44	45.69							17.50			34.44	36.25		

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DIMENSIONS ARE SUBJECT TO CHANGE. CERTIFIED DRAWINGS AVAILABLE UPON REQUEST.

Horizontal, Arr. 4 - Class I and II



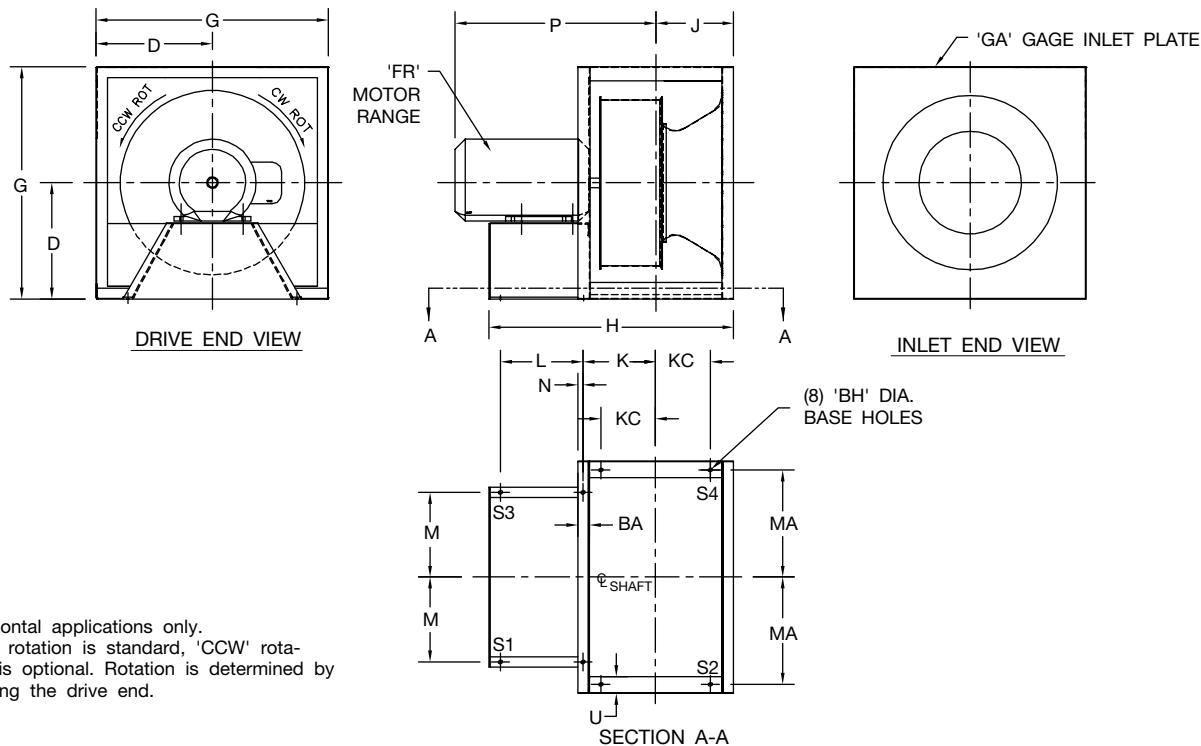
Class I and II, Size 300 - 660

Size	BA	BH	D	FR	G	GA	H		J		K		KC		L	LA	LB	M	MA	N	P Max.		U
							50-77%	78-105%	Width	50-77%	78-105%	Width	50-77%	78-105%	Width						50-77%	78-105%	
300	3.00	0.81	21.00	213T-215T	42.00	10	40.31	42.81	14.00	15.25	12.63	13.88	7.75	9.00	11.63	—	8	15.88	17.50	1.38	28.06	29.94	4.75
				254T-256T			44.31	46.81							15.63	—	8				32.94	34.81	
				284T-286T			45.94	48.44							17.25	—	8				35.44	37.31	
330	3.50	0.81	23.00	254T-256T	46.00	10	46.31	49.06	15.50	16.88	13.88	15.25	9.38	10.75	14.88	—	8	17.38	19.50	1.63	33.94	35.88	4.75
				284T-286T			48.06	50.81							16.63	—	8				36.44	38.38	
365	3.50	0.81	25.50	324T-326T	51.00	7	49.81	52.56	16.81	18.31	15.19	16.69	10.50	12.00	16.31	—	8	18.88	22.00	1.63	38.94	40.88	4.75
				284T-286T			50.38	53.38							17.19	—	8				37.81	39.31	
				324T-326T			51.25	54.25							17.88	—	8				40.31	41.81	
402	3.50	0.81	28.00	364T-365T	56.00	7	51.94	54.94	18.13	19.75	16.50	18.13	11.88	13.50	17.88	—	8	20.88	24.50	1.63	42.06	43.56	4.75
				324T-326T			54.25	57.25							10.09	10.09	10				47.56	49.06	
				324T-326T			53.13	56.38							16.44	—	8				39.13	40.75	
445	4.00	0.81	31.00	324T-326T	62.00	7	54.38	57.63	20.00	21.81	18.13	19.94	14.00	15.81	17.69	—	8	20.88	24.50	1.63	41.63	43.25	4.75
				364T-365T			54.38	57.63							17.69	—	8				43.38	45.00	
				404T-405T			46.50	59.75							9.91	9.91	10				48.88	50.50	
490	4.00	0.81	34.00	324T-326T	68.00	7	60.00	63.63	21.56	23.56	19.69	21.69	15.56	17.56	9.78	9.78	10	25.38	29.50	1.88	43.00	46.50	6.00
				364T-365T			61.13	64.75							10.34	10.34	10				44.75	48.25	
				404T-405T			61.00	64.63							10.41	10.41	10				50.25	52.06	
542	4.00	0.81	38.00	324T-326T	76.00	7	62.94	66.88	23.31	25.56	21.44	23.69	17.31	19.56	10.34	10.34	10	27.63	33.50	1.88	44.56	48.00	6.00
				364T-365T			67.56	72.00							10.34	10.34	10				46.31	49.75	
				404T-405T			67.25	71.69							10.19	10.19	10				51.81	53.81	
600	5.00	0.81	38.00	364T-365T	76.00	0.25	70.63	75.06	26.38	28.81	24.00	26.44	19.38	21.81	10.19	10.19	10	30.63	33.50	2.38	48.06	51.63	6.00
				404T-405T			72.81	77.69							10.56	10.56	10				55.69	58.13	
				444T-445T			73.56	78.44							11.53	11.53	10				62.19	64.63	
660	5.00	0.81	40.75	364T-365T	81.50	0.25	75.50	80.38	28.38	31.13	26.00	28.75	21.44	24.13	9.69	9.69	10	33.13	36.25	2.38	52.25	56.19	6.00
				404T-405T			76.38	81.75							10.44	10.44	10				57.75	60.44	
				444T-445T			77.44	82.81							11.81	11.81	10				64.25	66.94	

R1004953

DIMENSIONS ARE SUBJECT TO CHANGE. CERTIFIED DRAWINGS AVAILABLE UPON REQUEST.

Horizontal, Arr. 4 - Class III



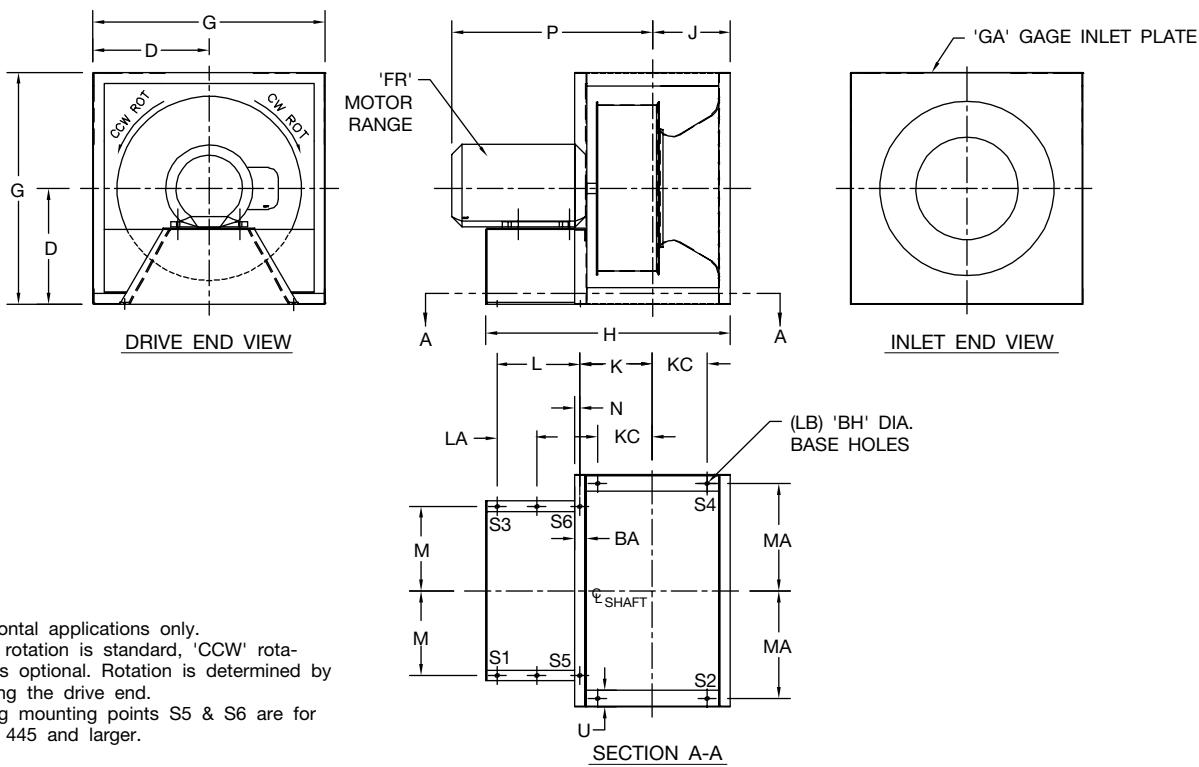
Class III, Size 182 - 330

Size	BA	BH	D	FR	G	GA	H		J		K		KC		L	M	MA	N	P Max.		U
							50-77% Width	78-105% Width					50-77% Width	78-105% Width							
182	1.75	0.81	13.00	143T-145T			27.00	28.44	8.75	9.50	8.00	8.75	4.50	5.25	8.13				19.38	20.13	4.00
				182T-184T	26.00	10	28.25	29.69							9.38	9.63	11.50	0.75	20.75	21.50	
				213T-215T			29.75	31.19							10.88				24.13	24.88	
200	2.25	0.81	14.50	143T-145T			29.13	30.69	9.88	10.69	8.88	9.69	6.69	7.50	8.25				20.00	20.81	4.00
				182T-184T	29.00	10	30.50	32.06							9.63	10.63	13.00	1.00	21.38	22.19	
				213T-215T			31.63	33.19							10.75				24.75	25.56	
222	2.25	0.81	16.00	182T-184T			32.56	34.38	10.56	11.50	9.56	10.50	7.06	8.00	10.31				22.13	23.06	4.00
				213T-215T	32.00	7	33.44	35.25							11.19	11.75	14.50	1.00	25.50	26.44	
				254T-256T			37.44	39.25							15.19				30.38	31.31	
245	2.50	0.81	17.00	182T-184T			34.94	36.88	11.63	12.63	10.50	11.50	6.50	7.50	10.69				22.94	23.94	4.00
				213T-215T	34.00	7	35.56	37.50							11.31	12.88	14.50	1.13	26.31	27.31	
				254T-256T			39.31	41.25							15.06				31.19	32.19	
270	2.50	0.81	19.00	213T-215T			37.56	39.75	12.50	13.63	11.38	12.50	6.88	8.00	11.56				27.19	28.31	4.00
				254T-256T	38.00	7	40.69	42.88							14.69	14.13	16.50	1.13	32.06	33.19	
				284T-286T			42.44	44.63							16.44				34.56	35.69	
300	3.00	0.81	21.00	213T-215T			40.50	42.94	14.00	15.25	12.63	13.88	7.75	9.00	11.75				28.19	29.44	4.75
				254T-256T			43.44	45.88							14.69				33.06	34.31	
				284T-286T			44.94	47.38							16.19	15.88	17.50	1.38	35.56	36.81	
330	3.50	0.81	23.00	254T-256T			44.94	47.63	15.50	16.88	13.88	15.25	9.38	10.75	13.44				34.06	35.44	4.75
				284T-286T	46.00	7	46.44	49.13							14.94	17.38	19.50	1.63	36.56	37.94	
				324T-326T			48.75	51.44							17.25				39.06	40.44	

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DIMENSIONS ARE SUBJECT TO CHANGE. CERTIFIED DRAWINGS AVAILABLE UPON REQUEST.

Horizontal, Arr. 4 - Class III

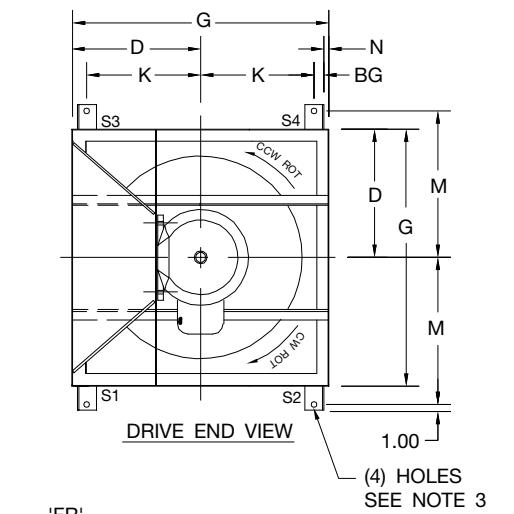


Class III, Size 365 - 660

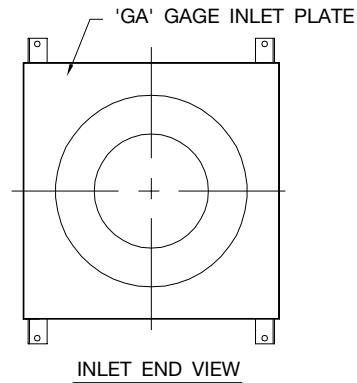
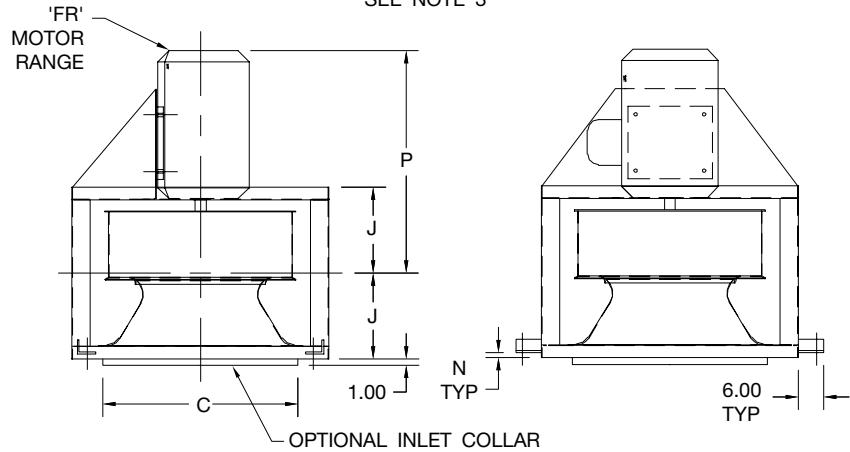
Size	BA	BH	D	FR	G	GA	H		J		K		KC		L	LA	LB	M	MA	N	P Max.		U
							50-77% Width	78-105% Width							50-77% Width	78-105% Width							
365	3.50	0.81	25.50	284T-286T	51.00	0.25	48.25	51.19	16.81	18.31	15.19	19.69	10.50	12.00	14.13	—	8	18.88	22.00	1.63	38.00	39.44	4.75
				324T-326T			49.38	52.31							15.25	—	8				40.50	41.94	
				364T-365T			50.63	53.56							16.50	—	8				42.25	43.69	
				404T-405T			53.63	56.56							9.75	9.75	10				47.75	49.19	
402	3.50	0.81	28.00	284T-286T	56.00	0.25	52.50	55.69	18.13	19.75	16.50	18.13	11.88	13.50	15.75	—	8	20.88	24.50	1.63	39.31	40.88	4.75
				324T-326T			53.75	56.94							17.00	—	8				41.81	43.38	
				364T-365T			53.25	56.44							16.50	—	8				43.56	45.13	
				404T-405T			56.25	59.44							9.75	9.75	10				49.06	50.63	
445	4.00	0.81	31.00	324T-326T	62.00	0.25	56.25	59.81	20.00	21.81	18.13	19.94	14.00	15.81	16.00	—	8	22.88	26.50	1.88	43.19	44.94	6.00
				404T-405T			59.63	63.19							9.69	9.69	10				50.44	52.19	
				444T-445T			63.38	66.94							11.56	11.56	10				56.94	58.69	
				324T-326T			60.06	63.94							16.63	—	8				44.75	46.69	
490	4.00	0.81	34.00	324T-326T	68.00	0.25	60.44	64.31	21.56	23.56	19.69	21.69	15.56	17.56	17.00	—	8	25.38	29.50	1.88	46.50	48.44	6.00
				364T-365T			61.44	65.31							18.00	—	8				52.00	53.94	
				404T-405T			66.19	70.06							11.38	11.38	10				58.50	60.44	
				444T-445T			63.56	67.94							16.63	—	8				48.25	50.44	
542	4.00	0.81	38.00	364T-365T	76.00	0.25	65.44	69.81	23.31	25.56	21.44	23.69	17.31	19.56	9.25	9.25	10	27.63	33.50	1.88	53.75	55.94	6.00
				404T-405T			69.13	73.50							11.09	11.09	10				60.25	62.44	
				444T-445T			71.56	76.38							9.53	9.53	10				50.38	52.81	
				364T-365T			71.31	76.13							9.41	9.41	10				55.88	58.31	
600	5.00	0.81	38.00	364T-365T	76.00	0.31	74.06	78.88	26.38	28.81	24.00	26.44	19.38	21.81	10.78	10.78	10	30.63	33.50	2.38	62.38	64.81	6.00
				404T-405T			77.69	83.00							10.71	10.71	10				52.50	55.44	
				444T-445T			76.44	84.75							10.53	10.53	10				58.00	60.63	
				364T-365T			78.06	83.38							11.41	11.41	10				64.50	67.13	

DIMENSIONS ARE SUBJECT TO CHANGE. CERTIFIED DRAWINGS AVAILABLE UPON REQUEST.

Vertical, Arr. 4V - Class I and II

**NOTES:**

1. Vertical applications only.
2. 'CW' rotation is standard, 'CCW' rotation is optional. Rotation is determined by viewing the drive end.
3. Spring bracket holes are sized per spring type.
Hole diameters when bracket is used as a mounting foot are as follows:
Size 182-365: 0.56
Size 402-490: 0.81



Size	BG	C	D	FR	G	GA	J		K	M	N	P MAX.	
							50-70% WIDTH	71-105% WIDTH				50-70% WIDTH	71-105% WIDTH
182	1.63	19.50	13.00	143T - 215T	26.00	12	8.75	9.50	10.38	18.00	1.00	25.13	26.00
200	1.63	21.38	14.50	143T - 215T	29.00	12	9.88	10.69	11.38	19.50	1.50	25.63	26.75
222	1.63	23.75	16.00	182T - 256T	32.00	10	10.56	11.50	12.88	21.00	1.50	31.88	33.00
245	1.63	26.06	17.00	182T - 256T	34.00	10	11.63	12.63	13.88	22.00	1.50	32.63	33.75
270	1.63	28.50	19.00	213T - 286T	38.00	10	12.50	13.63	15.88	24.00	1.50	35.88	37.00
300	1.63	31.63	21.00	213T - 286T	42.00	10	14.00	15.25	17.88	26.00	1.50	36.88	38.00
330	1.63	34.75	23.00	254T - 326T	46.00	10	15.50	16.88	19.88	28.00	1.50	40.25	42.13
365	2.13	38.50	25.50	284T - 405T	51.00	7	16.81	18.31	21.88	30.50	1.50	48.50	51.25
402	2.13	42.44	28.00	284T - 405T	56.00	7	18.13	19.75	24.38	33.00	1.50	49.88	52.63
445	2.13	46.88	31.00	324T - 405T	62.00	7	20.00	21.81	27.38	36.00	1.50	52.88	54.88
490	2.13	51.63	34.00	324T - 405T	68.00	7	21.56	23.56	30.38	39.00	1.50	54.19	56.50

R1004954

R1004955

R1004956

DIMENSIONS ARE SUBJECT TO CHANGE. CERTIFIED DRAWINGS AVAILABLE UPON REQUEST.

Fans shall be Model CPLF, CPLFN, CPLQ or CPLQN centrifugal plenum (plug) type, as manufactured by Aerovent, Minneapolis, Minnesota.

Fans shall have a sharply rising pressure characteristic extending through the operating range and continuing to rise beyond the peak efficiency to ensure quiet and stable operation. Fans shall have a non-overloading design with self-limiting horsepower characteristics and shall reach a peak in the normal selection area. All fans shall be capable of operating over the minimum pressure class limits as specified in AMCA's Standard 2408-69.

PERFORMANCE — Performance ratings shall conform to AMCA Standard 205 (fan efficiency grade), 211 (air performance) and 311 (sound performance). Fans shall be tested in accordance with ANSI/AMCA Standard 210 (air performance) and 300 (sound performance) in an AMCA accredited laboratory. Fans shall be licensed to bear the AMCA certified ratings seal for both sound and air, and fan efficiency grade (FEG). Arrangement 3 fans shall be tested and rated with shaft, bearings, and bearing bar in the inlet Sound certification shall apply to both inlet and outlet sound power levels.

Fans shall have a sharply rising pressure characteristic extending through the operating range and continuing to rise beyond the peak efficiency to ensure quiet and stable operation. Fans shall have a non-overloading design with self-limiting horsepower characteristics and shall reach a peak in the normal selection area. All fans shall be capable of operating over the minimum pressure class limits as specified in AMCA Standard 99.

CONSTRUCTION — Fans shall be designed without a scroll type housing and shall incorporate a non-overloading type backward inclined airfoil blade wheel, heavy-gauge reinforced steel inlet plate, structural steel frame, and shaft and bearings.

FRAME AND INLET PANEL — Inlet panels shall be of heavy-gauge reinforced steel construction. The inlet panel incorporates a removable spun inlet cone designed for smooth airflow into the accompanying inlet retaining ring of the fan wheel. A square, formed lip suitable for attachment of a boot connector shall surround the unit.

WHEEL — Wheels shall have a spun non-tapered style blade retaining ring on the inlet side to allow higher efficiencies over the performance range of the fan. Sizes 245 and smaller shall have airfoil-shaped extruded aluminum blades. Sizes 270 and larger shall have die-formed airfoil steel blades with the option of extruded aluminum blades. All wheels on direct drive arrangement 4 fans shall have airfoil-shaped extruded aluminum blades. All hollow blade wheels shall be continuously welded around all edges. CPLF and CPLFN wheels shall have nine blades for high efficiencies. CPLQ and CPLQN wheels shall have twelve blades for better sound quality. All wheels shall be statically and dynamically balanced on precision electronic balancers to a Balance Quality Grade G6.3 per ANSI/AMCA 204 or better.

SHAFT — Shafts shall be AISI 1040 or 1045 hot rolled steel, accurately turned, ground, polished, and ring gauged for verification. Shafts shall be sized for the first critical speed of at least 1.43 times the maximum speed. All shafts must be dial indicated for straightness after the keyways are cut and straightened as required.

FAN BEARINGS — Bearings shall be heavy duty, grease lubricated, spherical roller or adapter mounted anti-friction ball, self-aligning, pillow block type and selected for a minimum bearing life (AFBMA L-10) in excess of 80,000 hours at the maximum fan RPM. All bearings shall be equipped with greasable zerk fittings and, where necessary, extended lube lines for easy access for lubrication.

DRIVE — Motor sheaves shall be cast iron, variable pitch on applications 10 HP and smaller, and fixed pitch on 15 HP and larger. Drives and belts shall be rated for 140% of the required motor HP.

FINISH AND COATING — The entire fan assembly, excluding the shaft, shall be thoroughly degreased and deburred before application of a rust-preventative primer. After the fan is completely assembled, a finish coat of paint shall be applied to the entire assembly. The fan shaft shall be coated with a petroleum-based rust protectant. Aluminum components shall be unpainted.

ACCESSORIES — When specified, accessories shall be provided by Aerovent to maintain one source responsibility.

VARIABLE INLET VANES — When specified, the variable inlet vanes shall be internal "nested" type. Each assembly is to have eleven vanes on sizes 245 and larger, and eight vanes on sizes 182 through 222. Each vane assembly shall be complete with quadrant and handle, suitable for manual or automatic operation. Construction shall be heavy-gauge and shall be of the cantilever design. Vanes are lubricated for life with a high quality moisture-resistant lubricant.

FACTORY RUN TEST — All fans prior to shipment shall be completely assembled and test run as a unit at the specified operating speed or maximum RPM allowed for the particular construction type. Maximum vibration shall be within the limits of ANSI/AMCA 204 Fan Application Category BV-3. Balance readings shall be taken by electronic type equipment in the axial, vertical, and horizontal directions on each of the bearings. Records shall be maintained and a written copy shall be available upon request.

GUARANTEE — The manufacturer shall guarantee the workmanship and materials for its CPLF, CPLFN, CPLQ and CPLQN fans for at least one (1) year from startup or eighteen (18) months from shipment, whichever occurs first.

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