





Pedestal Mount Mancooler Model PUM Utility Mancooler Model UM

MANCOOLERS

Macheta® Airfoil Propeller Model UM / PUM / M39 / STL

Mancoolers Utility Mancooler (UM) **Pedestal Mount** Mancooler (PUM) Model 39 Mancooler (M39) Steeler

Models

UM | PUM | M39 | STL

Utility Mancooler

Aerovent's Utility Mancoolers feature a quality, general purpose direct drive tubeaxial fan with the Macheta® airfoil propeller and front and rear PMS type guards for maximum protection and safety. The Utility Mancooler is mounted on a heavy duty tubular base with reinforcing gussets that act as mounting pads. The design enables the fan to operate on the floor as a free-standing unit or to be rotated in its base and mounted on the wall. The unit can also be supplied with optional locking wheels where fan mobility is required. Air delivery can be adjusted through 360°. Typical applications for the Utility Mancooler include welding booth and control panel ventilation, insect chasing, process cooling and smoke dissipation.

Pedestal Mount Mancooler

The Pedestal Mount Mancooler is an alternative to the standard Utility Mancooler model. The Pedestal Mount Mancooler uses a yoke assembly mounted on a predrilled mounting pad. The pedestal and yoke design enables the fan to be rotated and mounted in any position or location (i.e., on steel columns or ceiling beams). Pedestal Mount Mancoolers are available in the same sizes as the standard Utility Mancooler model. Air delivery can be adjusted through 360°. Specify pedestal mount when ordering.

Model 39 Mancooler

Adaptability and portability are the main features of the Model 39 Mancooler. The unit features a general purpose direct drive tubeaxial fan mounted in an adjustable lightweight tubular steel frame. The Model 39 Mancooler features front and rear PMS type guards for maximum protection and safety. Air delivery is adjustable through 180°. All Model 39 Mancoolers come equipped with a set of front wheels to easily relocate the fan where needed.

Steeler Mancooler

Some industries require mancooler fans that can withstand rough handling. The "Steeler" is specifically designed and built for heavy duty industrial use. Developed for steel mills, the "Steeler" Mancooler fan can be moved about as required — rolled on rough floors or moved by crane from one spot to another. To withstand this punishment, the tubeaxial section is banded with two extra angle rings around the middle to protect the fan motor. Guards are 14-gauge expanded metal type, and the support legs are structural angle iron with two steel locking wheels and two steel caster wheels for maneuverability. Air delivery can be adjusted through 180°. A lifting eye is provided for hoisting the fan from one location to another with a crane hook.

Mancooler

(STL)

Performance Data

Utility, Pedestal Mount and Model 39 Mancoolers

0175		OFNE			
SIZE	PROP	FAN TYPE	RPM	HP	CFM**
*16"	16L432	UM / PUM	1750	1/4	3000
*18"	18L430	UM / PUM	1750	1/3	3943
10	18L432	UM / PUM	1750	1/2	4190
1	21L420	UM / PUM	1750	1/3	4774
*21"	21L424	UM / PUM	1750	1/2	5512
41	21L430	UM / PUM	1750	3/4	6262
	21L432	UM / PUM	1750	1	6654
	24L428	UM / M39 / PUM	1160	1/2	6604
24"	24L224	UM / M39 / PUM	1750	3/4	8155
24	24L230	UM / M39 / PUM	1750	1	8955
	24L426	UM / M39 / PUM	1750	11/2	9464
1	27M413	UM / M39 / PUM	1750	1/2	7292
27"	27M417	UM / M39 / PUM	1750	3/4	8902
	27M616	UM / M39 / PUM	1750	1	8960
	30L230 30L428	UM / M39 / PUM UM / M39 / PUM	1160 1160	1 1½	10688 12899
30"	30L428	UM / M39 / PUM	1750	11/2	13879
	30L218	UM / M39 / PUM	1750	2	14611
	32M616	UM / M39 / PUM	1160	1	10868
32"	32M417	UM / M39 / PUM	1750	2	15242
	36L218	UM / M39 / PUM	1160	1	15291
	36L224	UM / M39 / PUM	1160	11/2	18435
l	36L228	UM / M39 / PUM	1160		20048
36"	36L212	UM / M39 / PUM	1750	2 2 3	17932
l	36L216	UM / M39 / PUM	1750	3	21287
	36L224	UM / M39 / PUM	1750	5	28711
	42L422	UM / M39 / PUM	870	2	23597
l	42L428	UM / M39 / PUM	870	3	27136
42"	42L422	UM / M39 / PUM	1160	5	31463
	42L428	UM / M39 / PUM	1160	71/2	36182
	42L218	UM / M39 / PUM	1750	71/2	36578

^{**}Performances shown do not include guard losses.

Steeler Mancooler

SIZE	PROP	FAN TYPE	RPM	HP	CFM**
24"	24L230	STL	1750	1	8955
24	24L426	STL	1750	11/2	9464
	30L230	STL	1160	1	10688
30"	30L428	STL	1160	11/2	12899
30	30L218	STL	1750	11/2	13879
	30L222	STL	1750	2	14611
	36L218	STL	1160	1	15291
	36L224	STL	1160	11/2	18435
36"	36L228	STL	1160	2	20048
30	36L212	STL	1750	2	17932
	36L216	STL	1750	3	21287
	36L224	STL	1750	5	27811
	42L422	STL	1160	5	31463
42"	42L428	STL	1160	71/2	36182
	42L218	STL	1750	71/2	36578
48"	48L226	STL	1160	71/2	45158
40	48L422	STL	1160	10	46913

^{**}Performances shown do not include guard losses.

Model Nomenclature

	<u>21 L 4 32 UM 1750 1</u>
Wheel Diameter	
Blade Design	
No. of Blades	
Blade Angle	
Fan Type	
Fan RPM	
Motor HP	

Typical Specifications

CONSTRUCTION — Macheta® Airfoil Mancoolers, where indicated on drawings and schedules, shall be direct drive. Mancoolers shall be manufactured by Aerovent, Minneapolis, Minnesota, and shall be of the size and capacity as indicated in the fan schedule. Macheta® Airfoil Mancoolers shall be tested and rated in accordance with industry test codes and are guaranteed by the manufacturer to deliver at the rated published performance levels. In addition, each unit shall be run tested prior to shipment. Fan housing shall be rolled and flanged from heavy-gauge steel with a continuous welded seam. Standard units are supported on a heavy duty tubular base with reinforcing gussets and mounting pads. OSHA type guards, front and rear, shall be bolted to the fan housing. Unit shall have provisions for locking wheels, wall mount, column mount or stationary mount.

PROPELLERS — Precision Macheta[®] tipped airfoil propellers shall be of A319 cast aluminum. The propeller shall be secured to the motor shaft with knurled cup point setscrews on size 16" and split taper lock bushings on sizes 18" and larger.

BALANCING — The propeller assembly shall be statically and dynamically balanced in accordance with ANSI/AMCA 204-96 "Balance Quality and Vibration Levels for Fans" to Fan Application Category BV-3, Balance Quality Grade G6.3. In addition, direct drive fan propellers shall be balanced on the motor shaft after final assembly in the fan casing, in the manufacturing facility, to the following peak velocity values, filter-in, at the fan test speed:

Fan Application Category

Rigidly Mounted (in./s)

Flexibly Mounted (in /s)

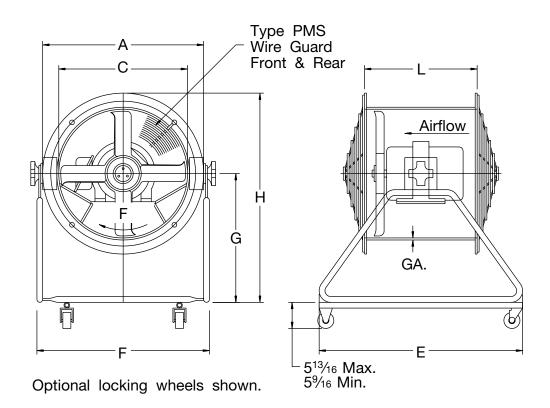
MOTORS — Fan motors shall be foot mounted NEMA Design B, standard industrial continuous duty, ball bearing (ODP, TEAO, TEFC, FCXP) variable torque type suitable for operation on voltage, phase and hertz, as listed in the fan schedule.

FINISH — The unit, after fabrication, shall be cleaned and chemically pretreated by a phosphatizing process and shall be painted inside and outside with an air dry enamel.

ACCESSORIES — Unit shall be complete with: Locking Wheels (UM Mancoolers only)

^{*}Model 39 Mancoolers are only available in sizes 24-42.

Model UM | Utility Mancooler

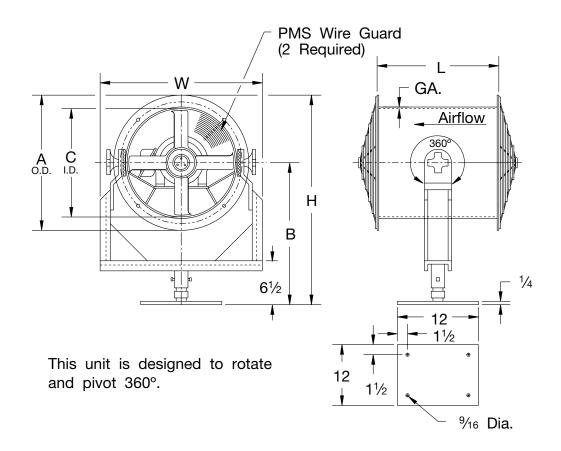


SIZE	Α	С	E	F	G	н	L	GA.	Max Motor Size
16	19	161⁄4	21¾	21 ⁷ /8	153/4	251/4	15	0.105	56
18	21	181/4	21¾	237/8	153/4	261/4	15	0.105	56
21	24	211/4	21¾	26 ⁷ /8	15¾	273/4	15	0.105	143T
24	27	241/4	32	30½	22	35½	18	0.105	143T
27	301/4	271/4	32	331/2	22	371//8	18	0.105	143T
30	331/4	301/4	32	36½	22	385/8	24	0.105	145T
32	351/2	32½	32	38¾	22	393/4	24	0.105	145T
36	39½	36½	44	423/4	28	473/4	26	0.105	184T
42	46	423/4	44	49	28	51	26	0.135	254T

Dimensions are in inches unless otherwise noted. Dimensions are not to be used for construction.

R12150E

Model PUM | Pedestal Mount Mancooler



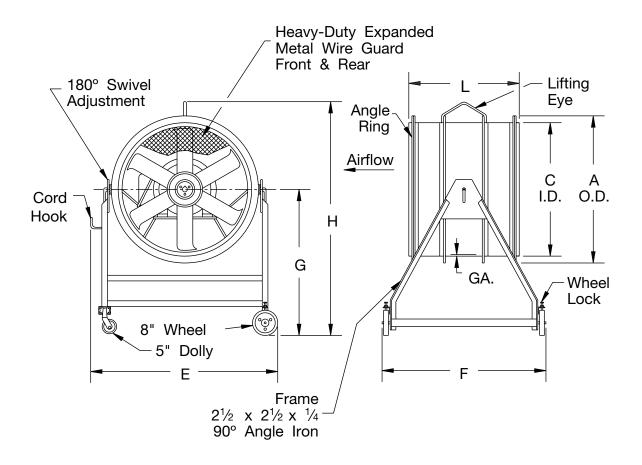
SIZE	Α	В	С	н	L	w	GA.	Max Motor Size
16	19	21	16 ¹ / ₄	30½	15	23%	0.105	56
18	21	22	181/4	321/2	15	25%	0.105	56
21	24	24	211/4	36	15	28½	0.105	143T
24	27	25	241/4	381/2	18	31½	0.105	143T
27	301/4	27	271/4	421/8	18	34½	0.105	143T
30	331/4	29	301/4	45%	24	37½	0.105	145T
32	35½	30	321/2	473/4	24	415/8	0.105	145T
36	39½	32	36½	51¾	26	45%	0.105	184T
42	46	35	423/4	58	26	51 ⁷ / ₈	0.135	254T

Dimensions are in inches unless otherwise noted. Dimensions are not to be used for construction.

R11193D



Model STL | Steeler Mancooler

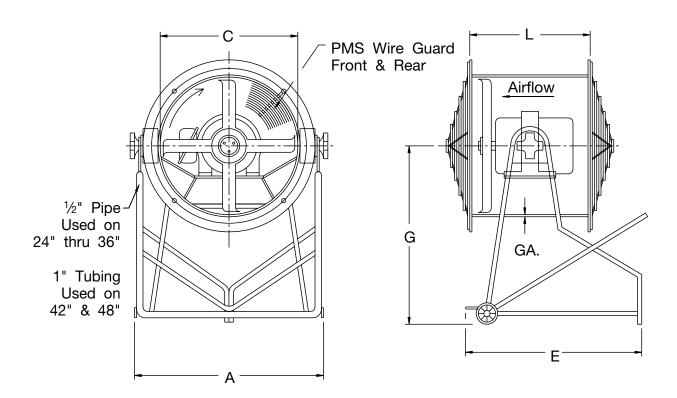


SIZE	Α	С	Е	F	G	н	L	ANGLE RING	GA.	Max Motor Size
24	27	241/4	411/8	381/4	36	59 ¹ / ₄	201/2	11/4 x 11/4 x 1/8	0.105	145T
30	335//8	30%	477/8	381/4	42	681/2	27	1½ x 1½ x ¾16	0.105	145T
36	39 ¹³ ⁄ ₁₆	36 %16	535/8	381/4	42	713/4	27	1½ x 1½ x ¾6	0.135	184T
42	45 ¹³ / ₁₆	42 ¹ / ₂	59 ⁵ / ₈	40 ¹ / ₄	48	803/4	29	1½ x 1½ x ¾6	0.135	254T
48	52	483/4	655/8	441/4	48	833/4	33	1½ x 1½ x ¾6	0.179	256T

Dimensions are in inches unless otherwise noted. Dimensions are not to be used for construction.

R3751E

Model 39 | Mancooler



SIZE	A	С	E	G	L	GA.	Max Motor Size
24	33	241/4	40 ⁷ / ₈	41½	18	0.105	143T
27	35 ⁷ /8	271/4	40 ⁷ /8	411/2	18	0.105	143T
30	39	301/4	40 ⁷ / ₈	411/2	24	0.105	145T
32	41½	321/2	40 ⁷ / ₈	411/2	24	0.105	145T
36	45	36½	40 ⁷ / ₈	411/2	26	0.105	184T
42	51 ⁵ ⁄16	423/4	40 ⁷ / ₈	411/2	26	0.135	254T

R9165D

Dimensions are in inches unless otherwise noted. Dimensions are not to be used for construction.



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